

# **OPERATOR'S MANUAL**



**TT-33** 

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### **USE OF THIS MANUAL**

Before operating the Airsoft gun, read this manual in its entirety. Important safety topics and tips are discussed throughout all of the chapters. It's important that the operator know the principles of gun handling safety and operation prior to firing the Airsoft gun.

### SAFETY GUIDELINES



WARNING! Failure to follow safety guidelines may result in serious injury.

# **Safety Distance**

The effective shooting range is approximately 75 feet. BBs fired from this Airsoft gun may travel further than intended. Make certain that you have an adequate backstop.

# **Eye Protection**

Eye protection should be worn at all times when both shooting and maintaining your Airsoft gun. Protect your eyes from BBs under pressure while performing maintenance on your Airsoft gun.

### Assume Every Gun is Aiways Loaded

Until you are certain the chamber is empty, treat every gun as if it were loaded. Do not assume the chamber is empty based on your memory or someone else's words. Always remove the magazine and visually check to confirm the chamber is empty.

#### **Beware of Barrel Obstructions**

Ensure the Airsoft gun barrel is free of obstructions before you fire the gun. Even the smallest obstruction such as lubrication or a stuck cleaning patch can cause a misfire or malfunction.

#### Muzzle Control

Always keep the muzzle of the gun pointed in a safe direction. Never point the muzzle at a person or object that you do not intend to shoot.

### Keep Your Safety On

Keep the gun's safety on until your sights are aligned on your target and you are ready to fire.

### Keep Your Finger Off The Trigger

Keep your finger off the trigger and out of the trigger guard until your sights are aligned on your target and you are ready to fire.



WARNING! Airsoft BBs can be a choking hazard. Keep them away from children.

### SAFETY GUIDELINES

### **Identify Your Target and Backstop**

Before you pull the trigger, make certain of your target and what is beyond it. The Airsoft gun should never be fired at surfaces such as rocks, glass, water, or other hard surfaces where BBs are likely to ricochet in unpredictable directions.



WARNING! Adult supervision is required for any person under the age of 18.

#### **Failure To Fire**

If the Airsoft gun fails to fire, misfires, or malfunctions, do not look into the gun barrel. BBs can become lodged into the chamber, and serious eye injury may occur.

## **Maintain Your Gun Properly**

Performing proper maintenance, as outlined in this manual, ensures that your Airsoft gun will be safe to shoot and will perform to its designed specifications for many years. Alterations, modifications or adjustments may damage your Airsoft gun, make it unsafe to shoot, and will void all warranty claims.

# Store Your Gun Safely

Always store the Airsoft gun in a safe place, and out of the reach of children. Always transport the Airsoft gun in a carrying case. Never display the Airsoft gun in a public place. Keep the safety engaged, and remove the magazine before storing the Airsoft gun. Note: it is your responsibility to take every reasonable precaution to ensure the safe storage and transportation of your Airsoft gun.

# Orange Tip

The orange tip on Airsoft guns helps Law Enforcement distinguish between the replica guns from their real firearm counterparts. Altering the coloration or markings required by state or Federal law so as to make the product look more like a firearm is dangerous and may be a crime. Operator assumes all risks and responsibility when doing so.

# Hazards of Being Mistaken for a Real Firearm

Airsoft guns have been mistaken by Police and Law Enforcement as real firearms. A confrontation with law enforcement while carrying an Airsoft gun can result in serious injury or even death. It is strongly advised to operate the Airsoft gun at a safe and legal location. In the event that you are approached by Law Enforcement personnel, you must comply with their instructions immediately to avoid an incident.

# Alcohol, Medications, and Drugs

Do not handle or operate your Airsoft gun while under the influence of alcohol, medication or drugs.

# Your Responsibility

Your Airsoft gun is well-engineered and manufactured to the highest standards. It was carefully inspected before it was packaged and shipped from our factory. Its safe use depends on you alone. You are the ultimate safety device. Like many other devices, your Airsoft gun is safe unless handled in an irresponsible or uneducated manner.

### **SPECIFICATIONS**

- Overall Length = 19.5 cm [7.68"]
- Overall Height = 13 cm [5.12"]
- Inner Barrel Length = 104 mm
- Inner Barrel Diameter = 6.05 mm
- Weight = 0.75 kg [1.65 lbs]
- Caliber = 6 mm
- Magazine Capacity = 11 rounds
- Velocity = 104-107 MPS [340-350 FPS]
- Energy Output with 0.20g BB = 1.07 Joules
- Gas System = NS2
- Propellant = Green Gas

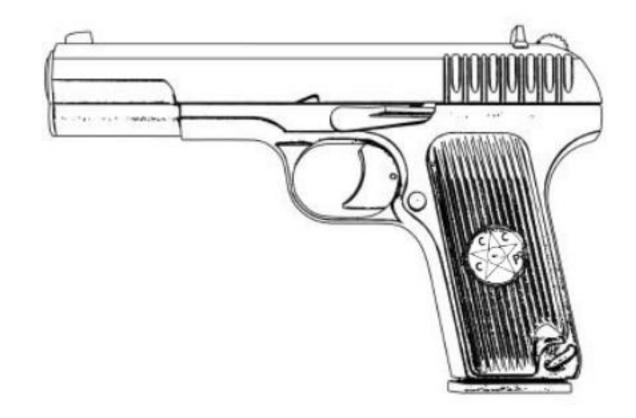
### Special Features:

- Realistic construction and field stripping
- Full metal alloy construction
- Lanyard loop
- Adjustable hop-up



### PACKAGE CONTENTS

- 1 TT-33 Airsoft gun
- 1 Bottle of Silicone Oil
- 1 Magazine
- 1 Sample bag of Airsoft BBs
- 1 Hop-Up Adjustment Tool
- 1 Operator's manual



# CHARGING GAS

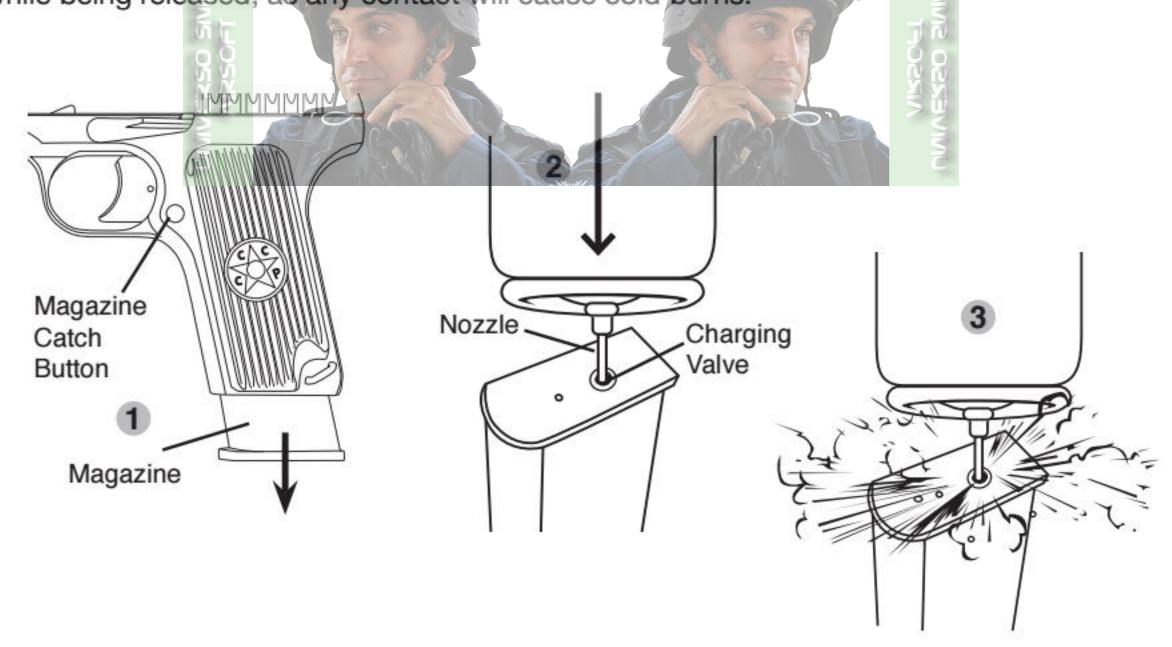
- Release the magazine by pressing the magazine catch button.
- Push the gas canister nozzle into the charging valve. (Make sure both the canister and magazine are inverted and in the vertical position when charging.)
- Charge the magazine until gas overflows from the charging valve.



WARNING: Avoid dropping the magazine. Sudden impact with a hard surface may cause damage to the magazine.

**Note:** It is normal to have minor leaking from the charging valve during charging due to high pressure built up inside the magazine. It is recommended to keep the gas release valve slightly oiled. Room temperature is the ideal temperature for shooting. You may experience a delayed action if the surrounding temperature drops below 68° F.

**Note:** Do not expose the magazine to direct sunlight or incinerate the magazine, as this may cause the magazine to burst. It is strongly recommended to empty the gas from the magazine after shooting. Be certain that the gas does not make contact with eyes or skin while being released, as any contact will cause cold burns.



# Green Gas safety tips:

- Check the canister for any cracks or leaks before using.
- Do not expose the canister to temperature over 104° F.
- Do not leave the canister directly over fire.
- · Do not heat the canister.
- Keep the canister away from direct sunlight.
- Do not leave the canister in any type of vehicle.

### **LOADING BBs**

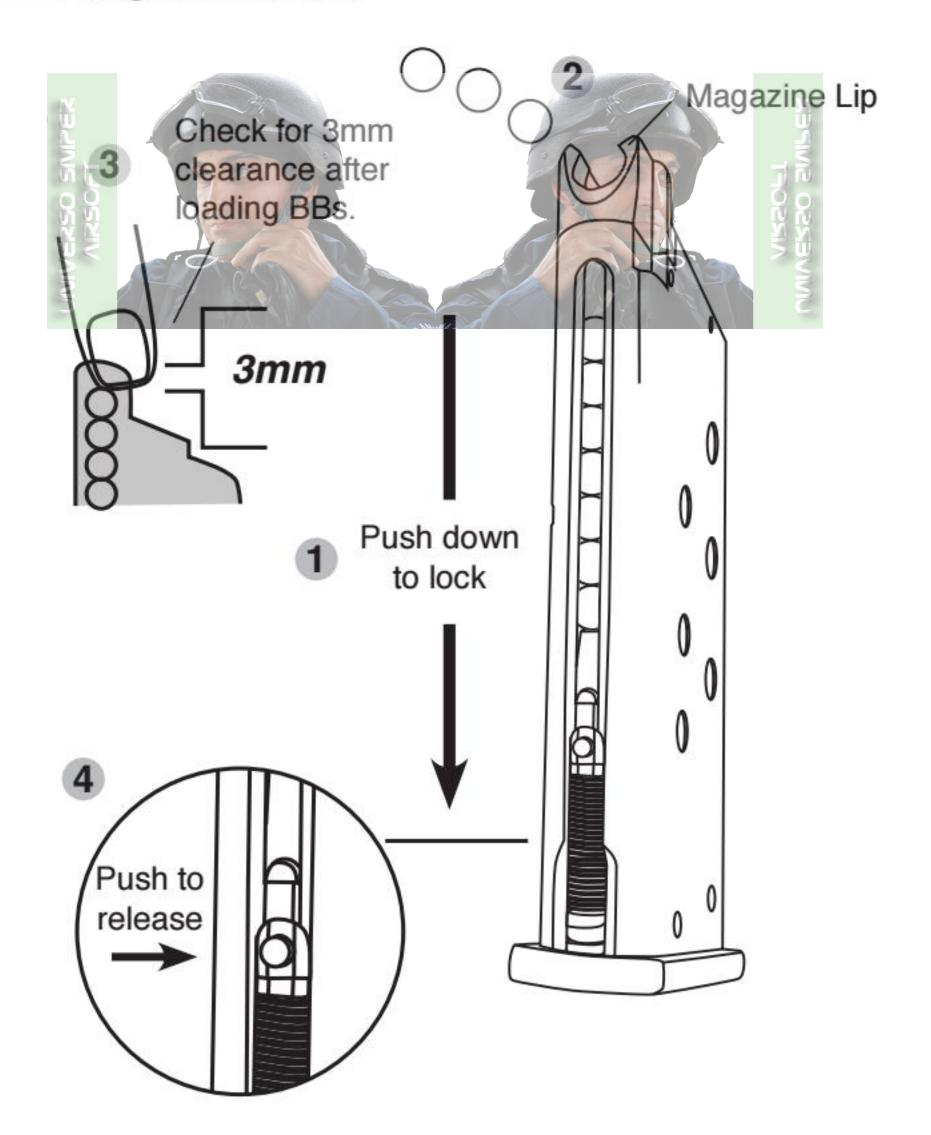
- Pull the magazine follower down until it locks.
- Insert BBs into the magazine lip.
- Make sure to have a 3mm clearance between BBs and the top lip of the magazine.
- Push the magazine follower lock to release.



WARNING: Always use high quality 6mm BBs, weighing 0.2g or heavier. For best result use 0.25g KWA Perfect BBs. Never use recycled or low grade BBs to prevent damage to your gun.



WARNING: Do not release the magazine follower when the magazine is empty. Doing so will damage the magazine and magazine follower.

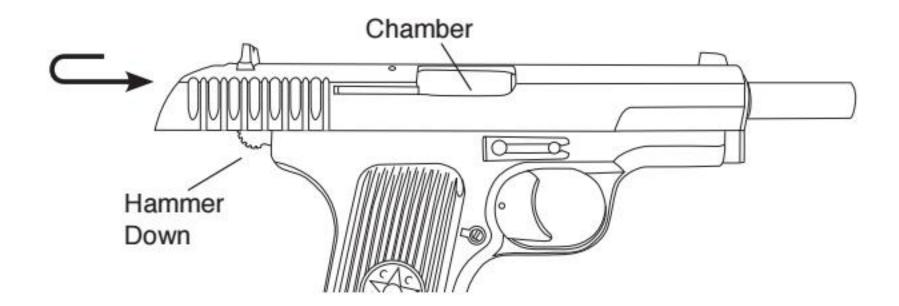


## LOADING MAGAZINE

- Place the magazine back into the magazine well.
- Push the magazine up until it clicks into a locked position.
- 3. Pull the magazine down to assure that it has been locked in place.



Pull the slide to the rear-most position and release the slide. This will automatically load the BBs into the chamber. The hammer will be in a cocked position. Make sure not to skip this procedure. Skipping this step will cause a misfire on the first pull of the trigger. The slide will stay open when the last BB is fired and ejected.





WARNING: Be aware of your target and what is behind it.

# SHOOTING

- Make sure the gun is cocked.
- Grasp the Airsoft gun in your hand firmly. A two-hand hold with one hand wrapped around the other will help control the Airsoft gun.
- Squeeze the trigger, the blow back action will load the following BBs automatically as the slide cycles back and forth.



WARNING: Never shoot the gun in a horizontal or upside-down position.

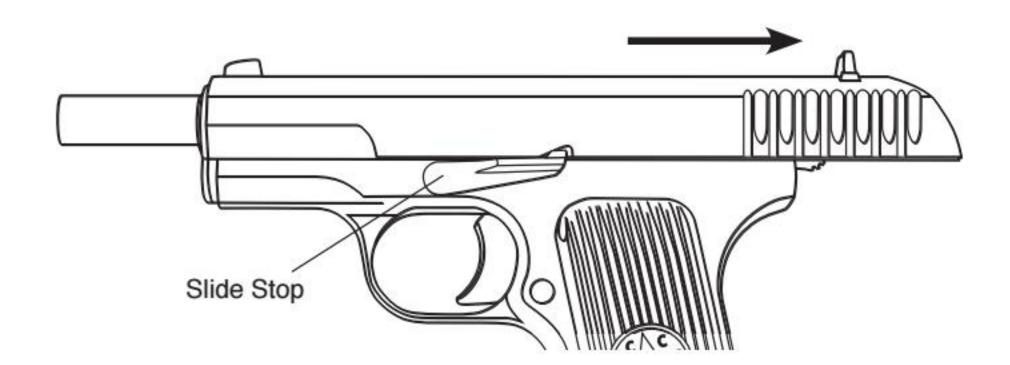


WARNING: Do not fire the pistol without a magazine inserted. Doing so may damage the impact block and result in the loss of the impact pin.

### **OPEN SLIDE**

The slide will remain open after the last BB has been fired and ejected. Remove the empty magazine and replace it with a loaded magazine, then release the slide stop. The first BB will be automatically loaded into the chamber.

Note: It is important to treat your gun as if it were loaded even when the slide is open.



### AFTER SHOOTING

After you are finished shooting, remove the magazine and visually examine the open chamber to check for clearance. Make sure both the magazine and the chamber are clear without BBs.



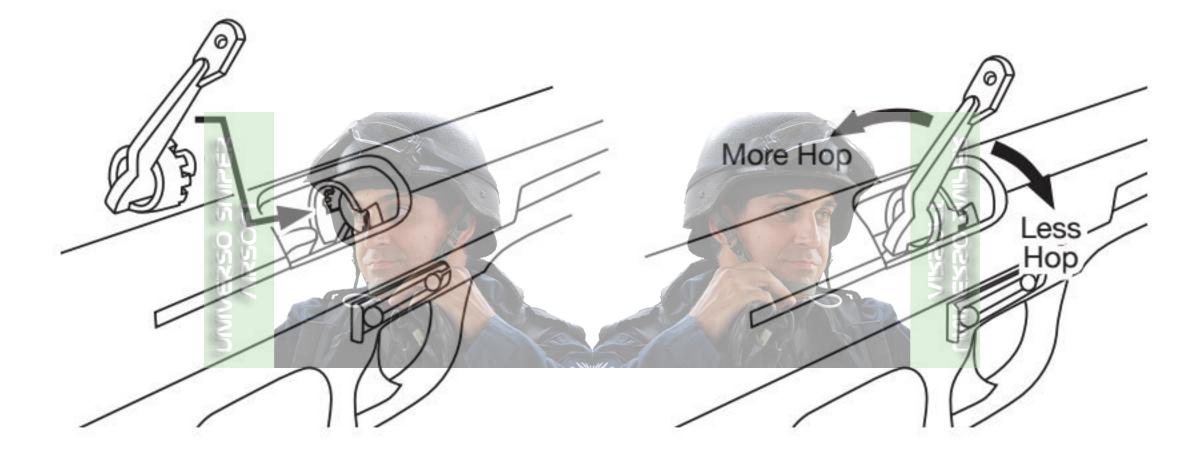
### HOP-UP SYSTEM

The Hop-Up device is one of KWA's standard features, giving Airsoft BBs greater stability, further travel and increased accuracy. Airsoft BBs are light-weight and can be affected by wind when fired. With the Hop-Up system, the trajectory of the Airsoft BBs can be adjusted according to the shooting environment or surroundings.

### **HOP-UP ADJUSTMENT**

To adjust the Hop-Up, make sure the magazine is loaded and that you have at least 65 feet of clearance for a test fire before making any adjustments.

- 1. Test fire the gun for 10 to 20 rounds and observe the BB's traveling pattern.
- Remove the magazine.
- Open the slide and place adjusting tool into the slotted chamber ring. Turn the adjusting ring a 1/4-inch at a time.
- If the BBs are dropping too quickly, move the adjusting ring to the left or counter-clockwise to give the BB more hop. If the BBs are dropping too slowly, move the adjusting ring to the right or clock-wise.
- Test fire and adjust as needed.



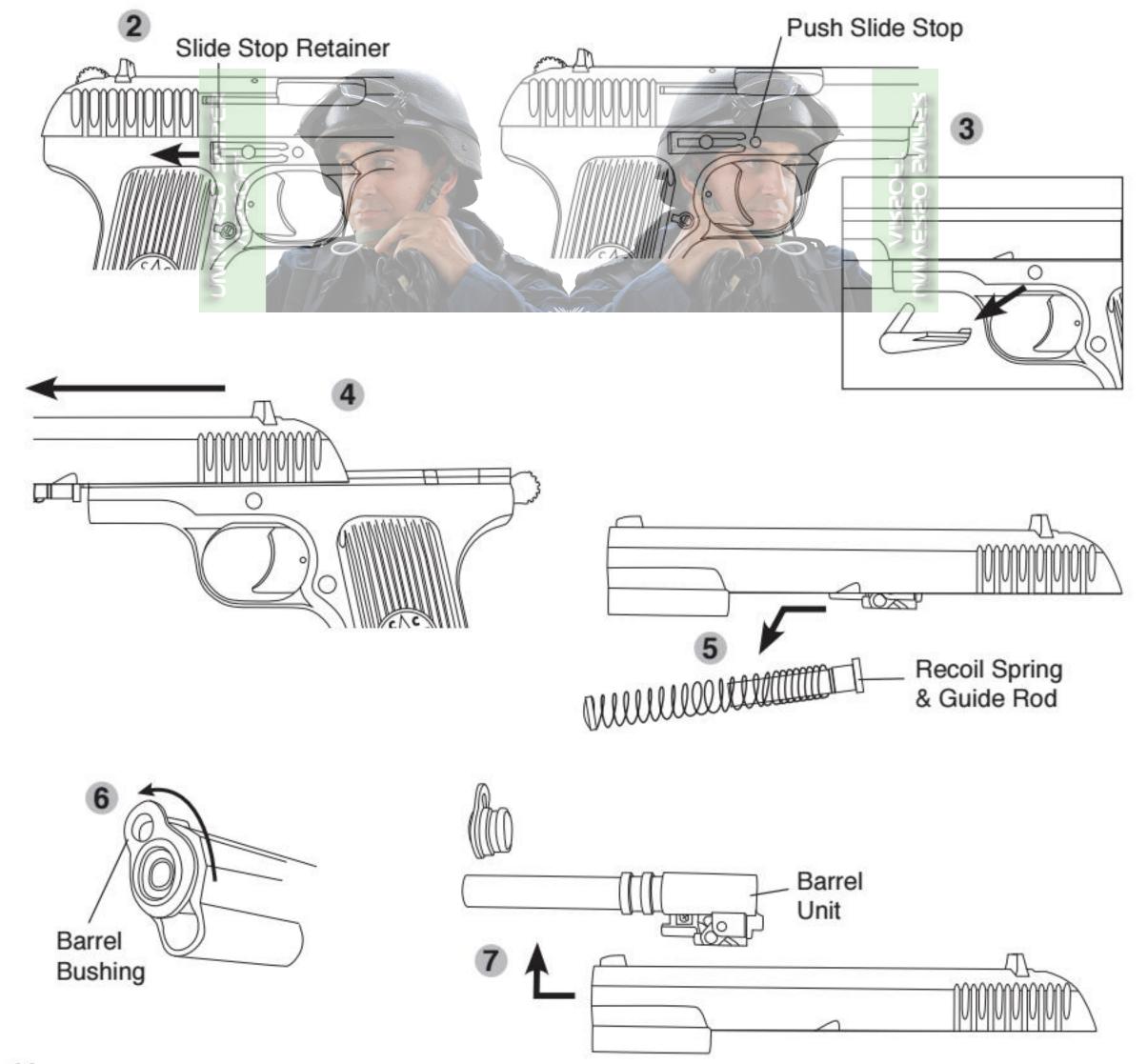
### **HOP-UP ADJUSTMENT POINT**

HOP UP EFFECTIVENESS	BB TRAJECTORY PATTERN		ADJUSTMENTS	
NOT		BB DROPS FREELY	@1	TURN KNOB TO LEFT
SLIGHTLY	~	BB TRAVELS AT SHORT TRAJECTORY PATH	Ø1	TURN KNOB SLIGHTLY TO LEFT
PROPERLY	<b>*</b>	BB TRAVELS DISTANCE AT FLAT TRAJECTORY PATH		NO ADJUSTMENT MADE
OVERLY		BB TRAVELS FLAT IN SHORT DISTANCE, THEN GOES UP IN CURVE AND DROPS FREELY	<b>1</b>	TURN KNOB SLIGHTLY TO RIGHT
EXTREMELY EFFECTIVE		BB TRAVELS AT UNSTABLE SPEED AND IRREGULAR PATH		TURN KNOB TO RIGHT

### DISASSEMBLY

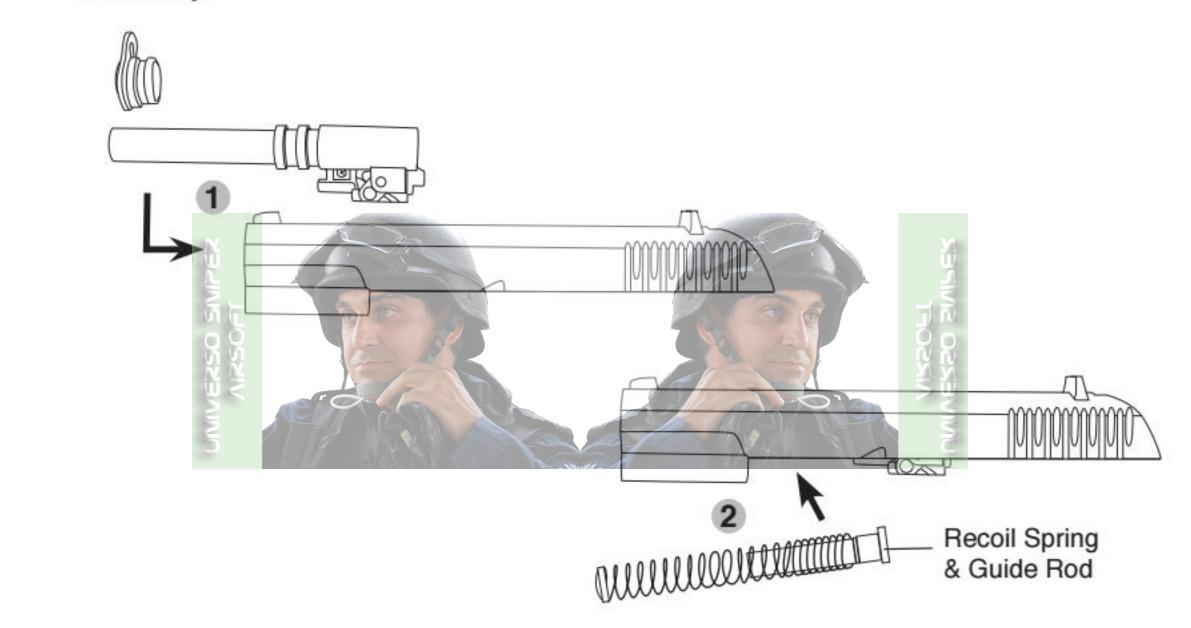
It is not recommended to disassemble the gun unless for general maintenance, or to clear BBs jammed inside the barrel.

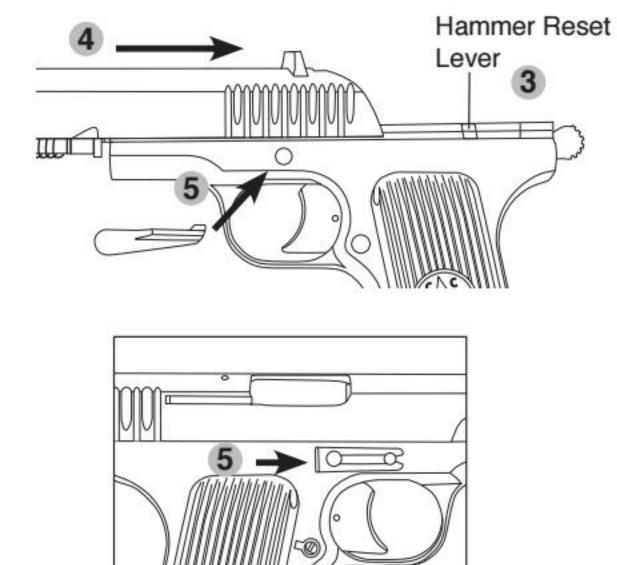
- Remove the magazine by depressing the magazine catch button. Check and clear the chamber of BBs.
- 2. Push the slide stop retainer toward the rear to release the slide-stop release pin.
- Remove the slide stop by pushing on the right side of the frame. Pull off the slide-stop from the left side of the frame.
- 4. Glide the slide forward, away from the frame.
- 5. Remove recoil spring & guide rod from the barrel unit.
- 6 Turn the barrel bushing counter-clockwise and pull it off the barrel tip.
- 7. Slide the barrel unit out from the slide.

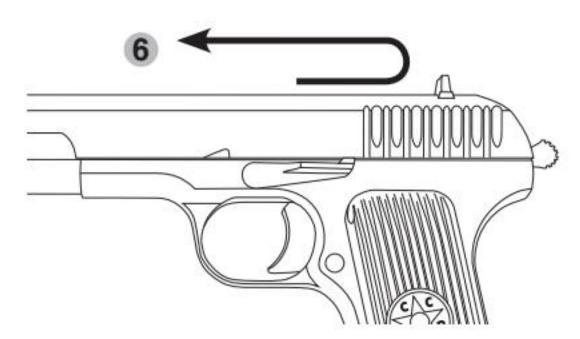


# **ASSEMBLY**

- 1. Place the barrel unit into the slide and re-attach the barrel bushing to the barrel tip.
- 2. Install the recoil spring and guide rod into position.
- 3. Make sure the hammer reset lever is pushed down.
- 4. Put the assembled slide onto the frame rails and glide it toward the rear of the gun.
- Re-attach the slide stop release to the slide and push the slide stop retainer back into position.
- Push the slide toward the rear, cycle the slide back and forth to ensure proper assembly.







# BASIC TROUBLESHOOTING GUIDE FOR PISTOL

SYMPTOMS	POSSIBLE CAUSE	SOLUTIONS
Slide jams / Will not complete cycle	Dry internals	Add silicone to cylinder / main seal / rails
Double feeds BBs into chamber / BB's roll out of barrel	Hop-up adjustment too tight	Release hop-up or replace bucking
BBs will not release from magazine / bent mag lip/ check bb condition	Bent magazine lip	Replace magazine lip
Leaking release valve & charging valve	Dry 0-ring	Add silicone oil to valves / Replace valves
Slide stop engages while shooting BBs	Weak slide stop spring	Adjust tension
Magazine base plate will not lock	Broken base plate lock	Replace base plate lock
Magazine base leaking air	Worn out base seal	Replace magazine base seal
Cylinder will not load BBs into chamber	Broken cylinder tap	Replace cylinder
Trigger will not reset	Worn out trigger spring / trigger bar spring	Replace trigger spring / trigger bar spring



### GENERAL MAINTENANCE FOR KWA GAS BLOW BACK

Green gas is a liquid propellant which tends to dry out the seals and o-rings. With lubricating silicone oil, it will extend the life of the seals and o-rings and prevent gas leaks.

Use only the recommended 100% silicone oil, available for purchase at the Airsoft dealer where you purchased your KWA products. Any other type of lubricant may damage the products.

Lightly lubricate the recoil spring, cylinder and moving parts with a few drops of oil. Lubricating the seals and o-rings are essential. Unload BBs from the magazine. Make sure the magazine is free of gas before lubricating the magazine's charging valve and release valve.

### OPERATING UNDER UNUSUAL CONDITIONS

Unusual conditions are defined as any condition requiring special maintenance. Perform maintenance outlined for the climate similar to your operational area.

### **Extreme Cold:**

Operating an Airsoft gas gun in extremely cold temperatures is not recommended. Cold temperatures will cause the Hop-up Bucking to harden, reducing its effectiveness. Gas will not expand properly in cold temperatures, so both the cycling rate and power will be dramatically reduced.

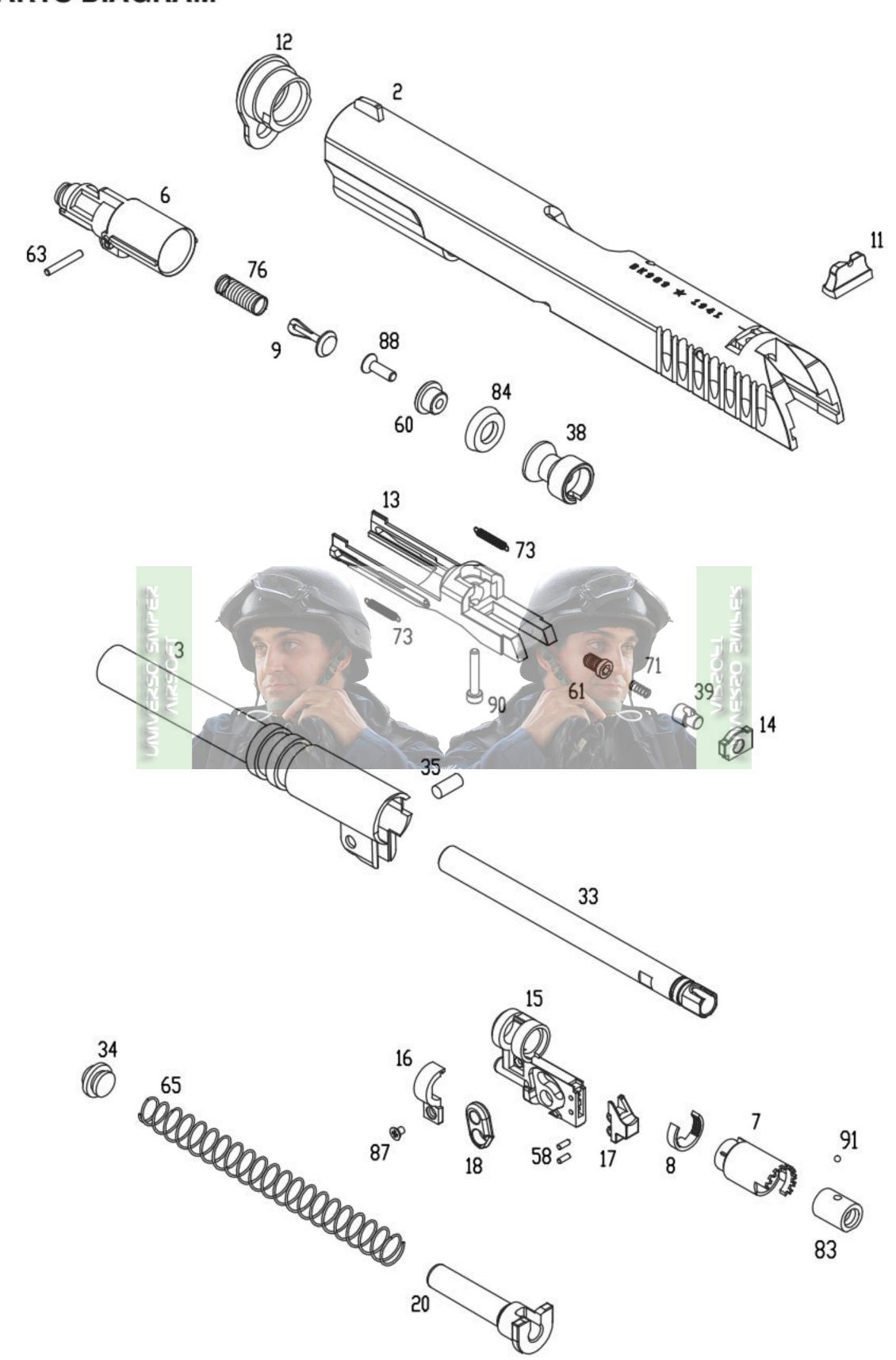
#### **Extreme Heat:**

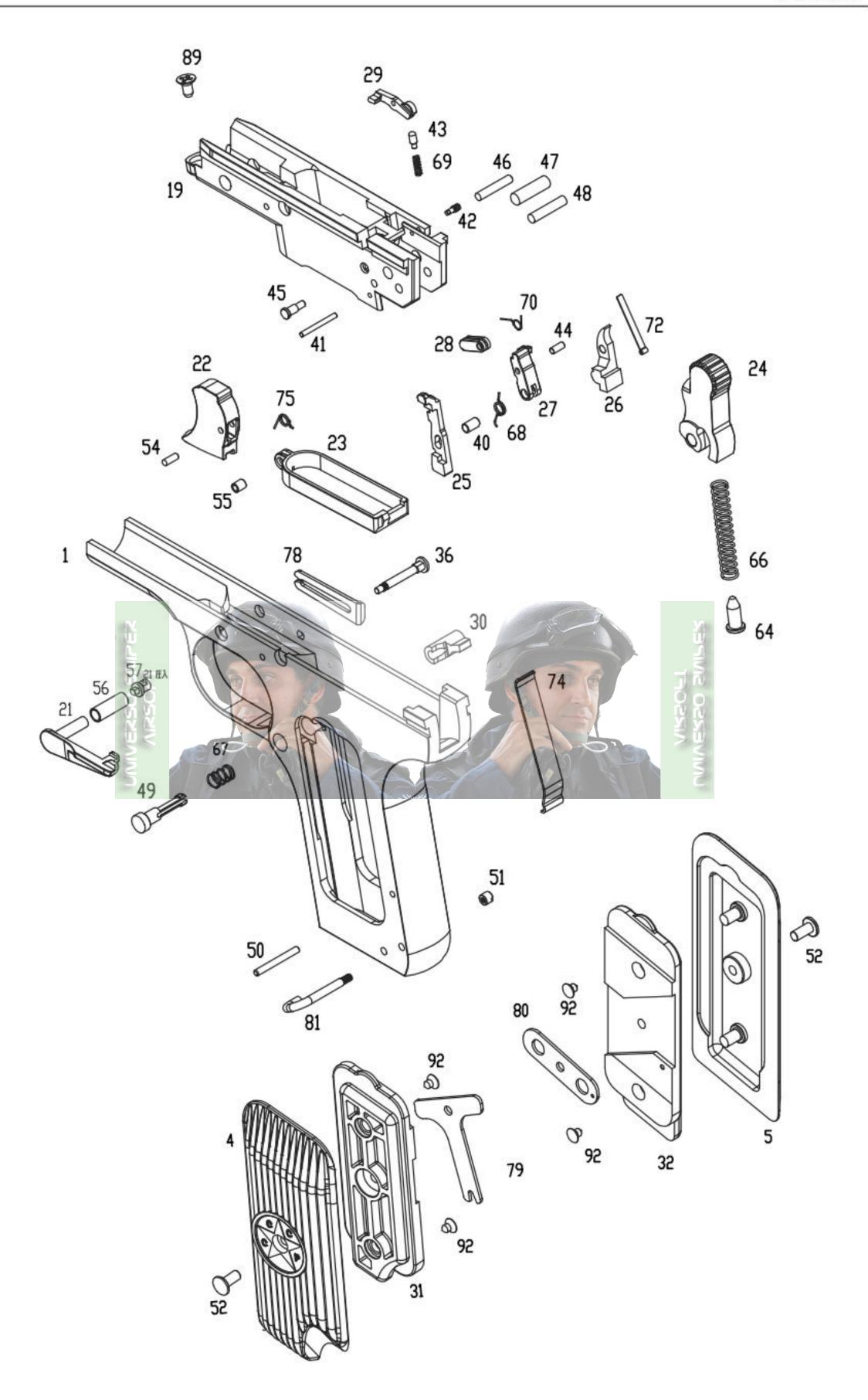
Operating an Airsoft gas gun in extremely hot temperatures is also not recommended. Leaving the gun in direct sunlight for long periods of time, or operating in extremely hot areas will cause the gas to over-expand, damaging the internal workings of the gun. The increase in internal pressure from the expanding gas can also damage the seals and cause leaks in the magazine.

#### **Dust or Sand:**

Dust or sand can get into a gas gun and cause malfunctions and/or excessive wear. Keep the gun covered whenever possible. Use lubricant sparingly, as lube naturally attracts dirt and other particles. After use in a dusty area, always field strip the gun (refer to Disassembly Section) and clean any areas you can reach with a soft, lint-free cloth.

# **PARTS DIAGRAM**





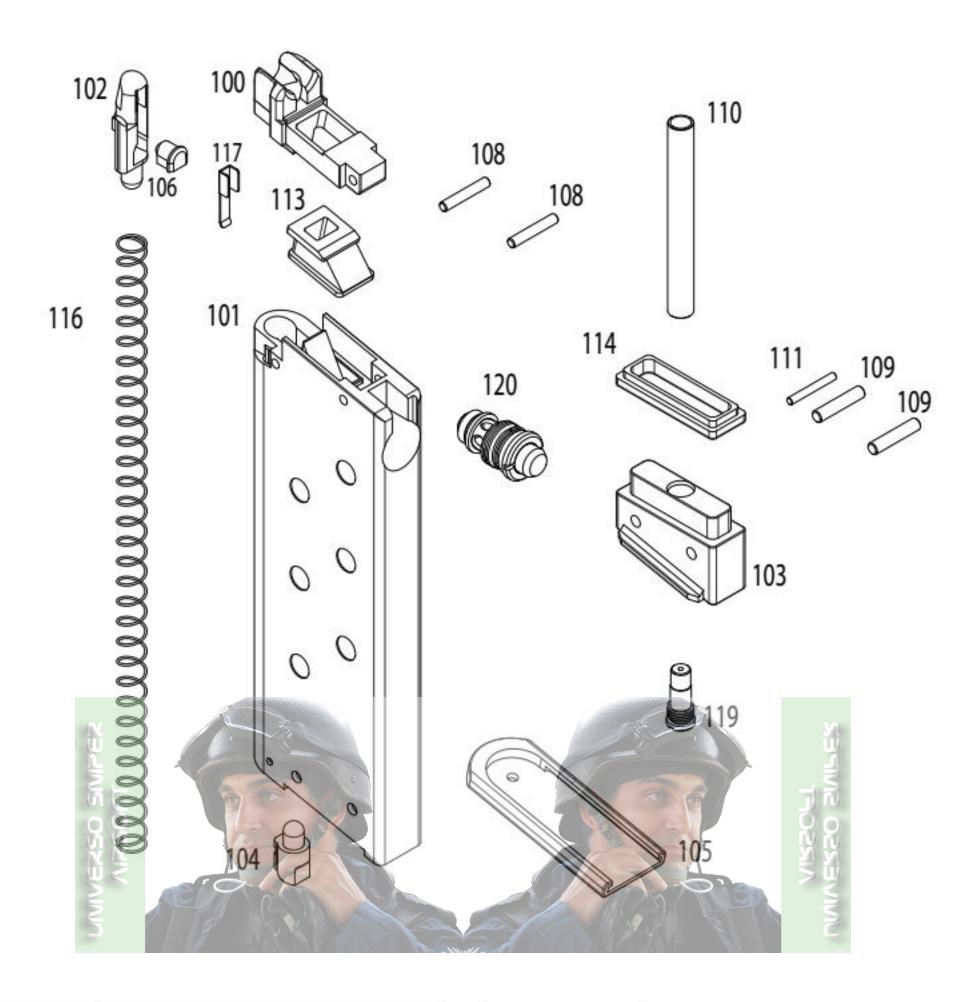
# **PARTS LIST**

Parts #	Description
TT33-1	Frame
TT33-2	Slide
TT33-3	Outer Barrel
TT33-4	Grip - Left
TT33-5	Grip - Right
TT33-6	Cylinder
TT33-7	Hop Up Cylinder
TT33-8	Hop Up Cylinder Clamp
TT33-9	Aluminum Jet Nozzle
ТТ33-11	Rear Sight
TT33-12	Barrel Bushing
TT33-13	Breech Block
TT33-14	Firing Pin Sleeve
TT33-15	Inner Barrel Base
TT33-16	Inner Barrel Lock
TT33-17	BB Feed Ramp
TT33-18	Barrel Link
TT33-19	Inner Frame Base
TT33-20	Recoil Spring Guide
TT33-21	Slide Stop Lever
TT33-22	Trigger
TT33-23	Trigger Bow
TT33-24	Hammer
TT33-25	Sear Disconnector
TT33-26	Sear
TT33-27	Impact Hammer Base
TT33-28	Impact Hammer
TT33-29	Impact Block Reset Lever

Parts #	Description
TT33-30	Magazine Catch
TT33-31	Grip Weight - Left
TT33-32	Grip Weight - Right
TT33-33	Inner Barrel
TT33-34	Recoil Plug
TT33-35	Barrel Link Pin
TT33-36	Slide Stop Retainer Clip Pin
TT33-38	Main Seal Base
TT33-39	Firing Pin
TT33-40	Impact Block Sleeve
TT33-41	Spring Tension Bar
<b>TT33-42</b>	Impact Block Reset Screw
TT33-43	Impact Block Reset Plunger
TT33-44	Impact Hammer Pin
TT33-45	Sear Disconnect Pin
TT33-46	Sear Pin
TT33-47	Hammer Pin
TT33-48	Main Spring Pin
TT33-49	Magazine Release Button
TT33-50	Trigger Spring Pin
TT33-51	Lanyard Loop Nut
TT33-52	Grip Panel Rivet
TT33-54-1	Trigger Pin
TT33-55	Trigger Pin Sleeve
TT33-56	Slide Release Sleeve
TT33-57	Slide Release Cap
TT33-58	BB Feed Ramp Pin
	†

Parts#	Description
TT33-61	Main Seal Base Screw
TT33-63	Cylinder Pin
TT33-64	Main Spring Plunger
TT33-65-1	Recoil Spring
TT33-66	Main Spring
TT33-67	Magazine Release Spring
TT33-68	Impact Block Return Spring
TT33-69	Impact Block Reset Lever Spring
TT33-70	Impact Hammer Spring
TT33-71	Firing Pin Spring
TT33-72	Sear Spring
TT33-73	Cylinder Return Spring
TT33-74	Trigger Spring
TT33-75	Trigger Safety Spring
1133-76	Jet Nozzle Spring
TT33-78	Slide Stop Retainer Clip
TT33-79	Grip Panel Lock - Left
TT33-80	Grip Panel Lock - Right
TT33-81	Lanyard Loop
TT33-83	Hop Up Bucking
TT33-84	Main Seal
TT33-87	Inner Barrel Lock Screw
TT33-88	Main Seal Cap Screw
TT33-89	Inner Frame Base Screw
TT33-90	Breech Screw
TT33-91	Hop Up Ball Bearing
TT33-92	Grip Weight Screw

# **MAGAZINE DIAGRAM AND PARTS LIST**



Parts #	Description	
TT33-MG100	Magazine Lip	
TT33-MG101	Magazine Body	
TT33-MG102	Magazine Follower	
TT33-MG103	Magazine Base	
TT33-MG104	Magazine Base Plate Lock	
TT33-MG105	Magazine Base Plate	
TT33-MG106	Magazine Follower Lock	
TT33-MG108	Magazine Lip Pin	
TT33-MG109	Magazine Base Pin	

Parts #	Description	
TT33-MG110	Magazine Gas Expansion Tube	
TT33-MG111	Magazine Base Plate Lock Pin	
TT33-MG113	Magazine Nozzle Seal	
TT33-MG114	Magazine Base Seal	
TT33-MG116	Magazine Follower Spring	
TT33-MG117	Magazine Follower Leaf Spring	
TT33-MG119	Magazine Gas Charging Valve	
TT33-MG120	Magazine Gas Release Valve	



# KWA Performance Industries, Inc.