



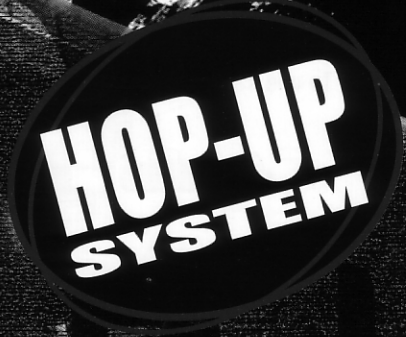
# M15A4 C.Q.B.

**HANDLING CAUTIONS AND INSTRUCTION MANUAL**



## **WARNING**

- FOR AGE 18 OR ABOVE.
- PLEASE READ THE INSTRUCTIONS CAREFULLY BEFORE USE. MISUSE OR CARELESS USE MAY CAUSED SERIOUS INJURY.
- USER SHOULD OBEY TO THE LAWS REGARDING THE USAGE AND OWNERSHIP OF AIRSOFT ELECTRIC GUNS.
- FACIAL PROTECTION IS REQUIRED.

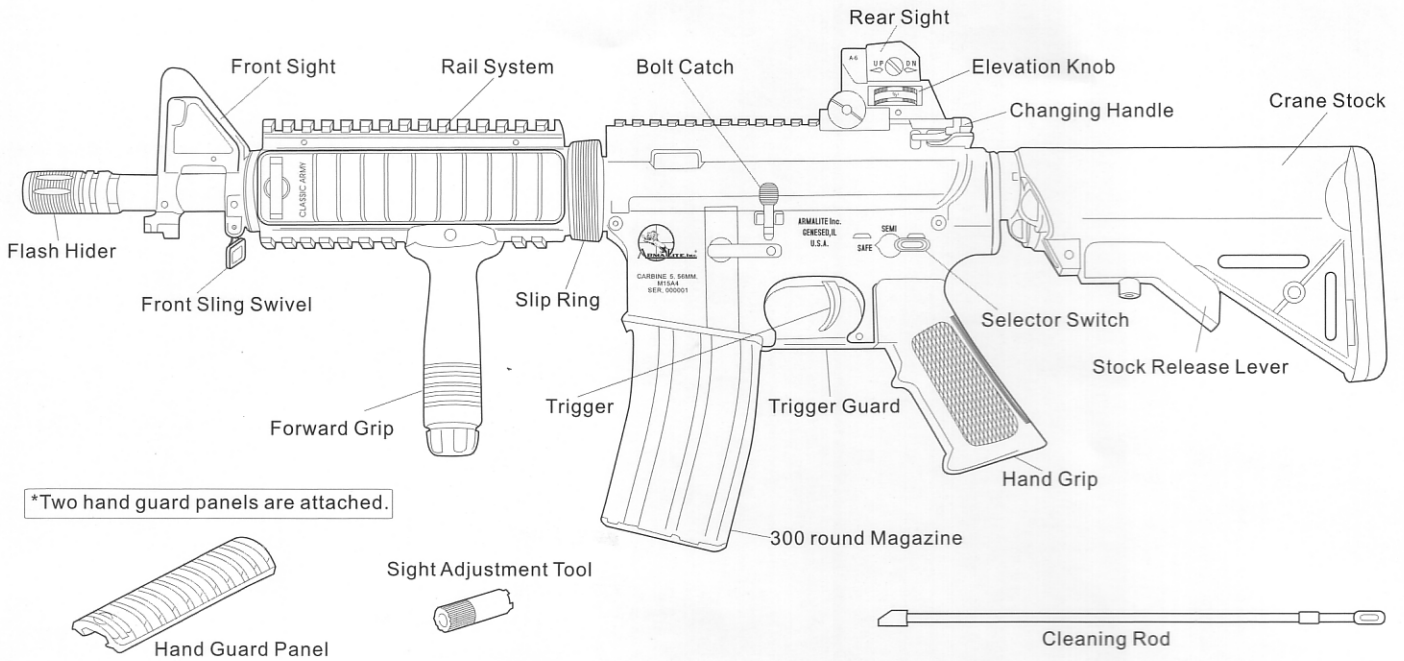


Produced By Classic Army, Hong Kong

## 1 Outlook / Structure of M15A4 C.Q.B.

Always set the selector switch to the safe position when you are not firing or during storage

### M15A4 C.Q.B.



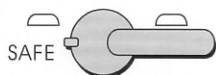
## 2 Specification

### Data of Automatic Electric Gun

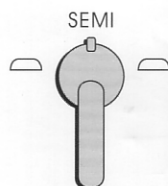
Name	M15A4 C.Q.B.	
Weight	3.0kg	
Barrel Length	280mm	
Barrel Caliber	6.08mm	
Pellet Capacity	300	
Pellet	6mm BB	
Initial Pellet Speed	85 - 95 m/sec	
Battery Type	Large Type	

## 3 Operation

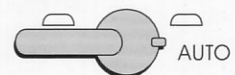
### 1 How to use safety lock



S : Safety Lock



E : Single Lock



F : Full Auto

## 2 Magazine Attachment / Detachment Procedure

High precision is required for the operation of this magazine. Avoid invasion of dust and dirt into the magazine to prevent malfunctions.

### Action against problem

Failure in pellet feeding may occasionally occur during full auto operation. In this case, disconnect the magazine, give a slight shock or poke BB pellets using a stick and then set the magazine again.

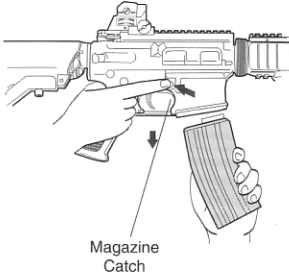


About 30 pellets remain in the duct after operation. Be careful with the pellets which will fire out if you hold the gun up-side-down and pull the trigger.

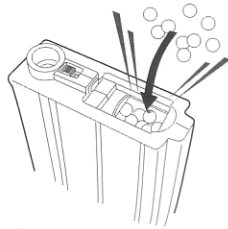
### Ensure Smooth Pellet Feeding

- Occasionally give slight shocks to the gun or shake vertically for ensuring smooth pellet feeding.
- Slightly turn the gear after every 50 to 60 pellets for ensuring smooth pellet feeding.

- 1 Press the magazine catch to detach the magazine



- 2 Open the top hatch and insert BB pellets. (About 300 pellets can be loaded. (Avoid forcing BB pellets into the magazine.))



- 3 Close the hatch

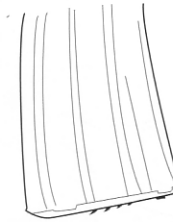


- Remove pellets remaining in the duct by reversing the magazine and using the release lever as shown. This ensures smooth operation next time.

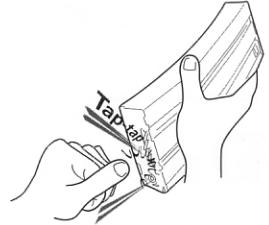
- 4 Hold the BB pellets entrance facing up and turn the gear at the bottom all the way until the click-click sounds change. (If only a small number of BB pellets are inserted, the gear merely makes blank turning.)

Turn the gear all the way until the sound changes.

The gear will not be damaged even if you turn it excessively.



- 5 Check the BB pellets are lifted up to the exit, and then connect the magazine to the gun.

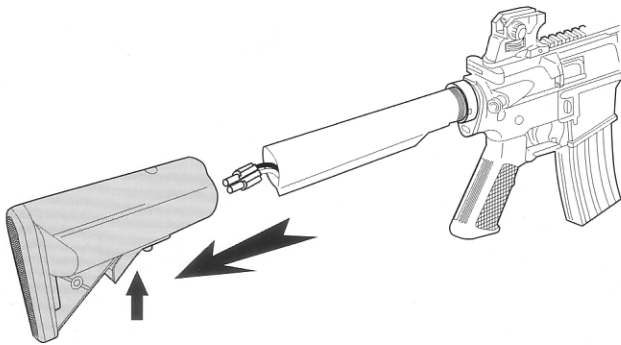


If pellet feeding is frequently in fault, remove all pellets from the magazine and spray silicone oil for 1 to 2 sec. Note that the hop-up operation may become unstable for a while after using silicone oil.

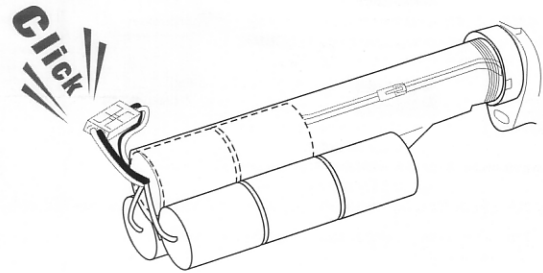
## 3 How to insert battery

### Set the battery after charging

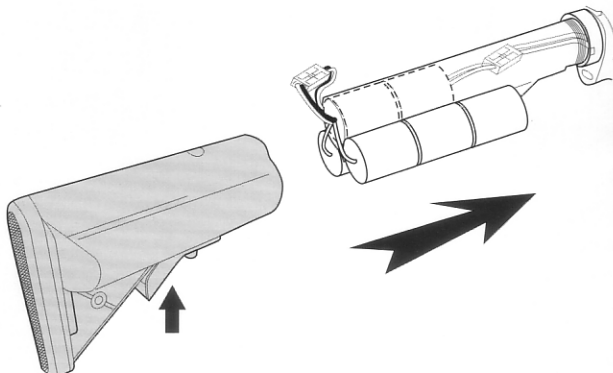
- 1 Press the crane stock and pull it backward.



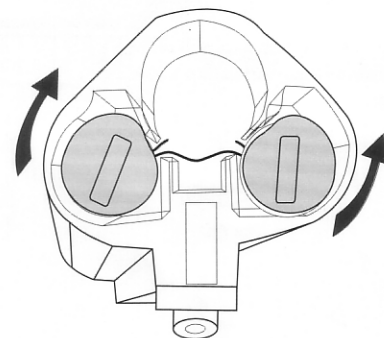
- 2 Put the middle battery into the stock extension tube and then connect the connector.



- 3 Put the wires properly, press the crane stock and install it carefully.



- 4 After installing the crane stock, insert the two knobs as shown.



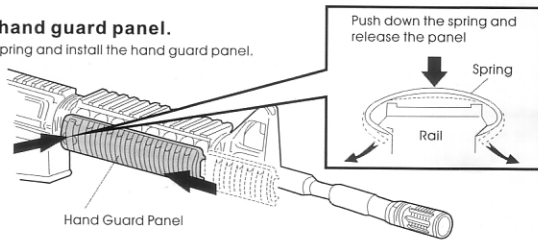


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## 5 How to assemble the hand panels and R.I.S.

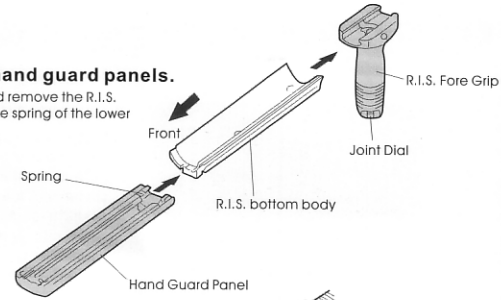
### 1 Install the hand guard panel.

Push down the spring and install the hand guard panel.



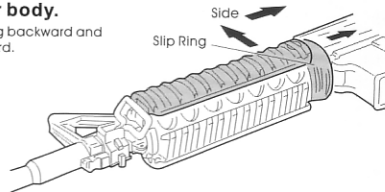
### 2 Assemble the hand guard panels.

Loose the joint dial and remove the R.I.S. fore grip. Push down the spring of the lower hand guard panel.



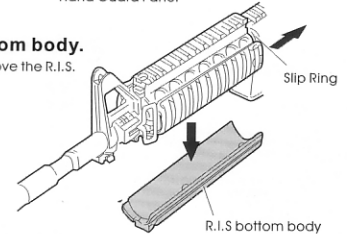
### 3 Remove the R.I.S. upper body.

Remove the screw. Slide the slip ring backward and remove the R.I.S. upper body upward.



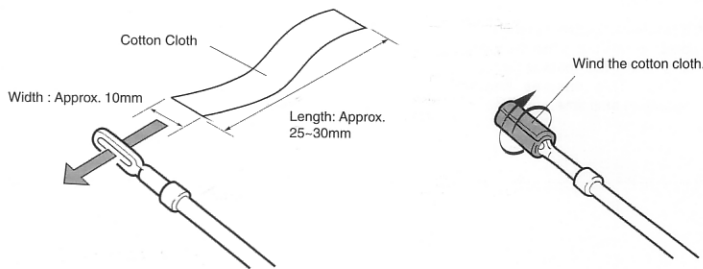
### 4 Remove the R.I.S. bottom body.

Slide the ring backward and remove the R.I.S. bottom body downward.



## 3 Maintenance

### 1 How to use a cleaning rod



Cut a cotton cloth to the size as shown above and insert one end into the hole in the rod. (Adjust the length of cloth for smooth entry into the barrel.)



CAUTION: Always begin the maintenance by returning the hop up adjustment lever to NORMAL.



CAUTION: The chamber is a precision component. Never use any used BB pellets.

\* The hop-up performance may become unstable for 60 to 70 pellets after maintenance.



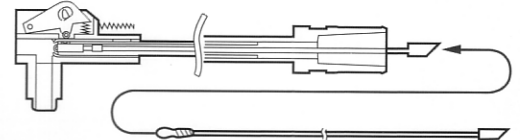
Inserting the rod will be difficult if you hold the rod at the end.

1 Spray silicone oil for 0.5 to 1 sec in the pellet entrance, then fire 40 to 50 pellets to make the magazine stable.

2 Clean the oil from the chamber using the cleaning rod (with cotton) to complete the maintenance.



CAUTION: Always begin the maintenance by returning the hop up adjustment lever to Normal.



Never use any used BB pellets



Using new 6mm BB pellet is a must



Please don't use any BB pellet which is not completed.

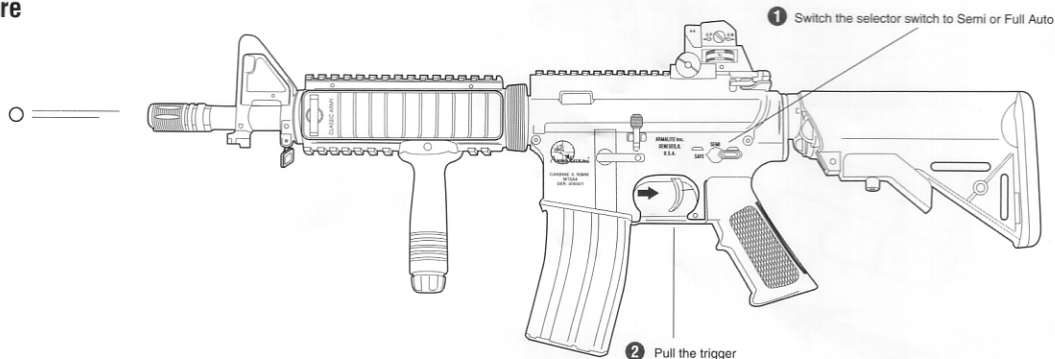


Please don't use any broken BB pellet.

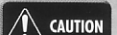


Please don't use any BB pellet which diameter exceeds 6 mm.

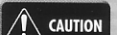
## 7 How to fire



There are possibilities that no BB comes out after pulling the trigger in the semi auto mode. In that case, do not pull the trigger furiously. Fire 5 to 10 pellets in the full auto mode and then return to the semi auto mode.



Smell may be generated from the motor for a while when a new air gun is operated. This is the normal operation of the gun.



The hop up operation may be unstable for 200 to 300 pellets after using silicone oil. This is the normal operation of the gun.

\* Blank firing may occur after setting the magazine, this is the normal operation of the gun.

### Cautions on Motor and Battery

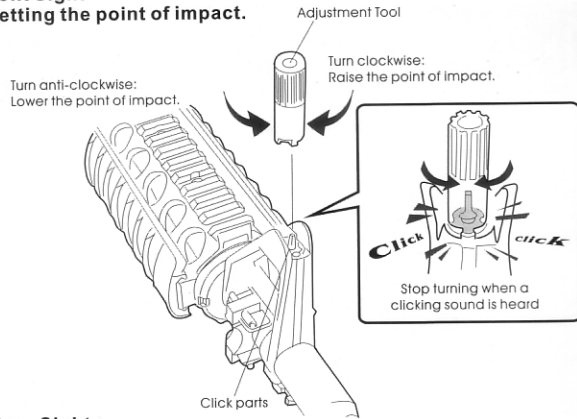
- Change the battery if the firing cycle becomes slow.
- Give the air gun a rest for 5 to 10 minutes after firing about 500 pellets, in order to ensure high durability of the motor and battery.

### When pellets are clogged

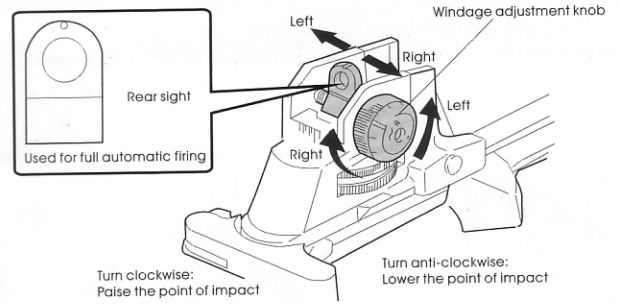
- If pellets are clogged, remove them and apply a few drops of silicone oil into chamber from the magazine entrance as shown or spray silicone oil for 0.5 to 1 sec to obtain smooth continuous firing. (Never use CRC-556 or other mineral oil)

## 4 Sight Adjustment

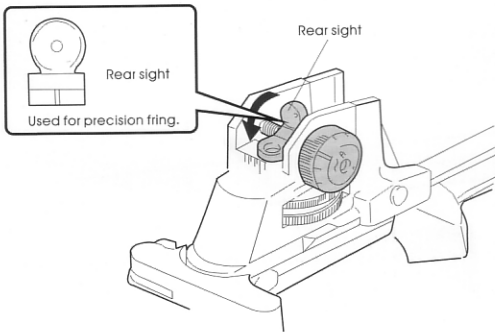
### 1 Font Sight : Setting the point of impact.



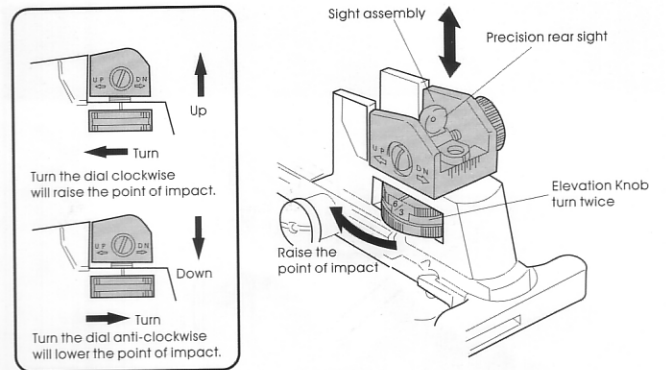
### 2 Rear Sight : For left or right adjustment.



### 3 Rear Sight : For precision targeting.

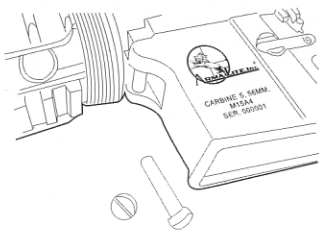


### 4 Rear Sight : For left or right adjustment.



## 5 Proper Disassembling

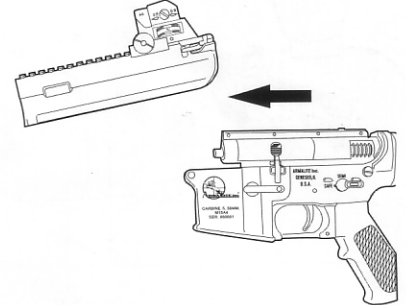
### 1 Remove the frame lock pin using a screw driver



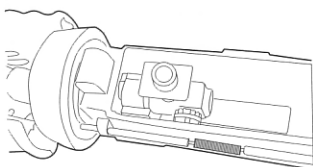
### 2 Move the upper receiver forward



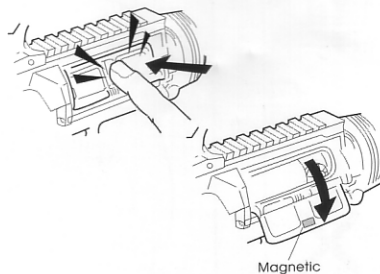
### 3 Separate the upper and lower receiver. Be careful of the wire



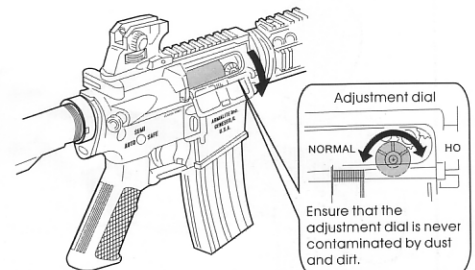
### 4 Pull out the barrel



### 5 Open the ejection port cover



### 6 Adjust the Hop-up chamber



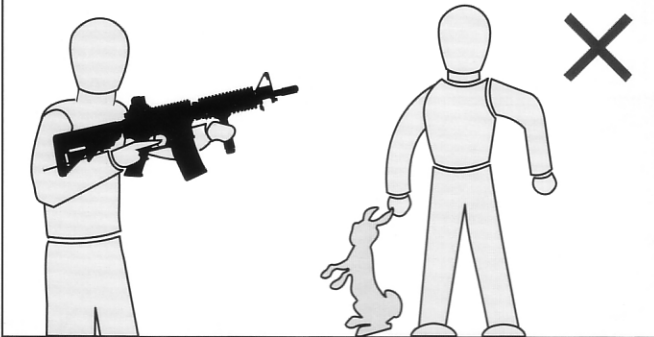
## 5 ! WARNING

Always read this manual before use.



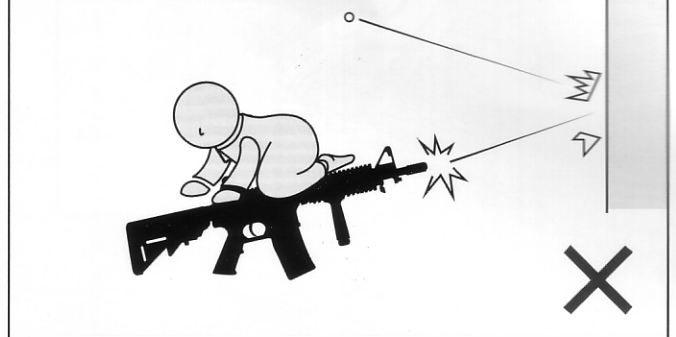
### WARNING

Never point the muzzle at people or animals.



### WARNING

Please keep the rifles far away from children.



### WARNING

Don't try to look at the muzzle directly.



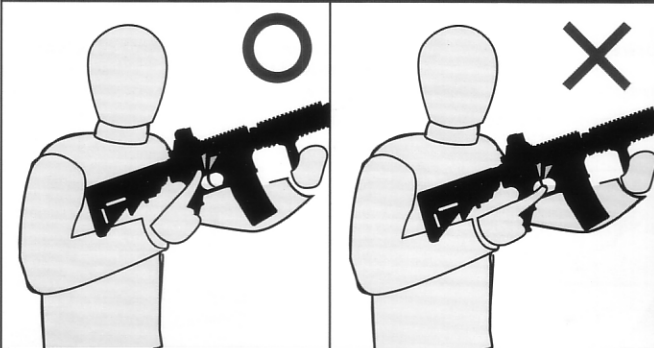
### WARNING

Always detach the magazine and battery from the gun during storage.



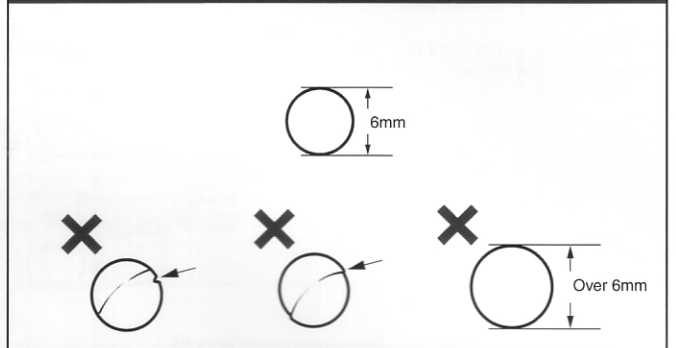
### WARNING

Don't hang your finger on the trigger if you are not shooting.



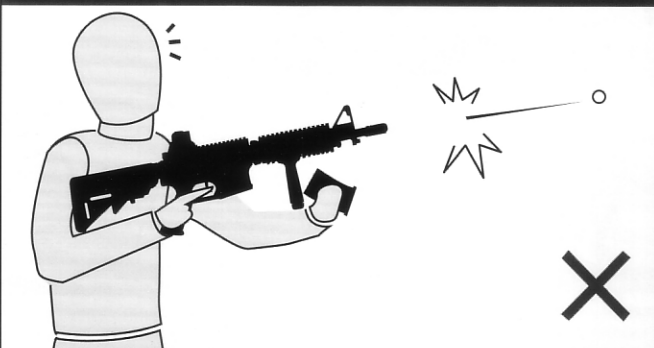
### WARNING

Always use new pellets with high quality. Never use pellets that has already been fired.



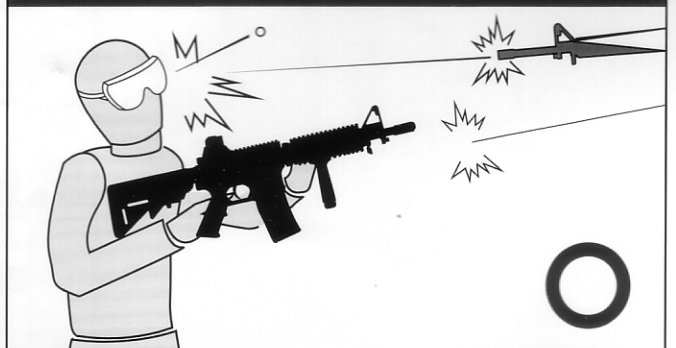
### WARNING

Never load the rifle if you don't intend to fire it.



### WARNING

Please remember to wear protective glasses or shooting glasses to protect the eyes.



**6 Exploded Diagram**