



M15A1 VIETNAM

M15 XM177 E2

HANDLING CAUTIONS AND INSTRUCTION MANUAL

M15 XM177 E2

AR018M

AR017M

M15A1 VITENAM

Metal Casting

AIRSOFT GUNS, Inc.

WARNING

- FOR AGE 18 OR ABOVE.
- PLEASE READ THE INSTRUCTIONS CAREFULLY BEFORE USE. MISUSE OR CARELESS USE MAY CAUSE SERIOUS INJURY.
- USER SHOULD OBEY TO THE LAWS REGARDING THE USAGE AND OWNERSHIP OF AIRSOFT ELECTRIC GUNS.
- FACIAL PROTECTION IS REQUIRED.

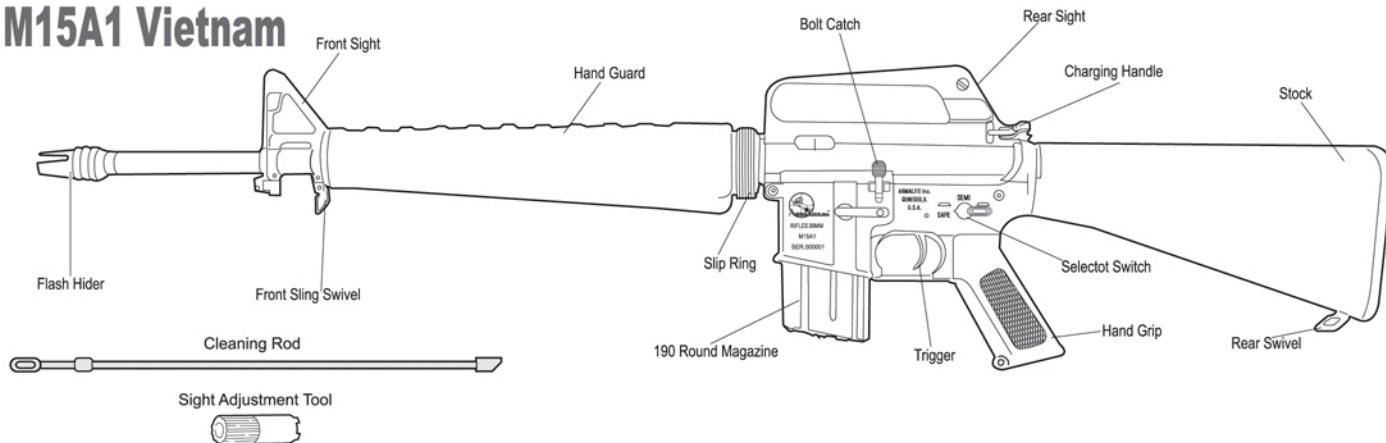
**HOP-UP
SYSTEM**

Produced By Classic Army, Hong Kong

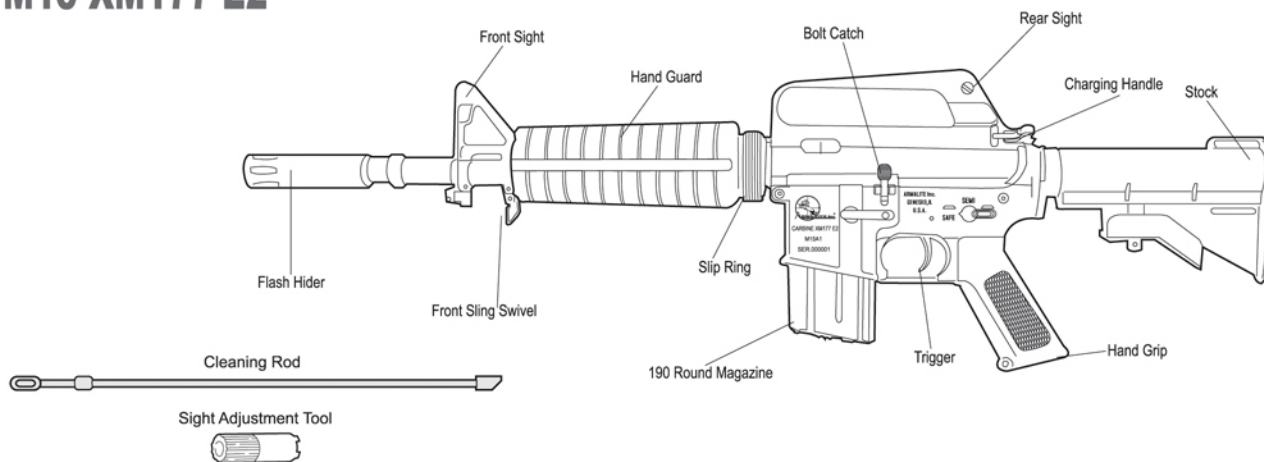
1 Outlook / Structure

Always set the selector switch to the safe position when you are not firing or during storage

M15A1 Vietnam





M15 XM177 E2



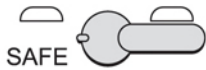
2 Specification

Data of Automatic Electric Gun

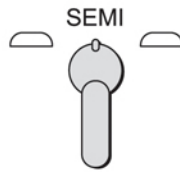
Name	M15A1 Vietnam	M15 XM177 E2
		
Weight	3.0kg	2.5kg
Barrel Length	510mm	363mm
Barrel Caliber	6.08mm	6.08mm
Pellet Capacity	190	190
Pellet	6mm BB	6mm BB
Initial Pellet Speed	85-105 m/sec	85-105 m/sec
Battery Type	Large Type (8.4v)	V-shaped Type

3 Operation

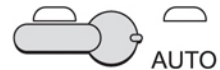
1 How to use safety lock



S : Safety Lock



E : Single Lock

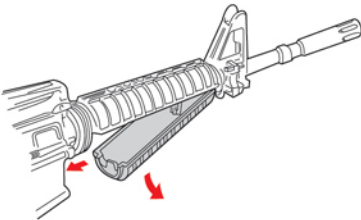


F : Full Auto

2 How to insert battery

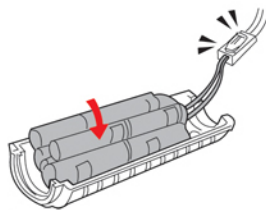
M15 XM177 E2

1 Pull the slip ring back and remove the hand guard from the rear

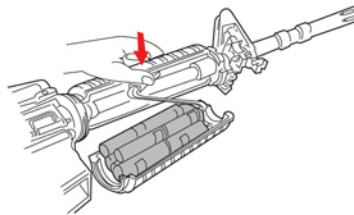


CAUTION Do not force hand guard into place or it may bend.

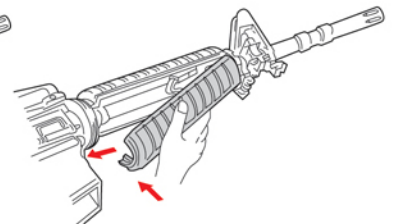
2 Insert the battery in the hand guard as shown and connect the connectors



3 Store the connectors in the space as shown above the hand guard



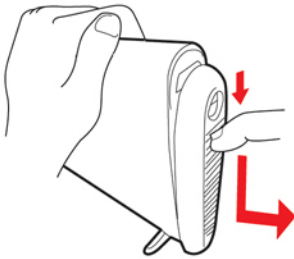
4 Put back the front part of hand guard while securing the battery in position, pull the slip ring back and set the rear of hand guard



Set the battery after charging

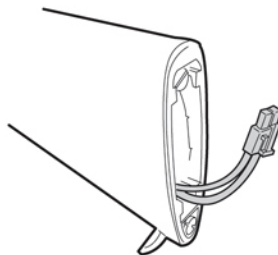
M15A1 VIETNAM

1 Lower the butt plate and open the cover

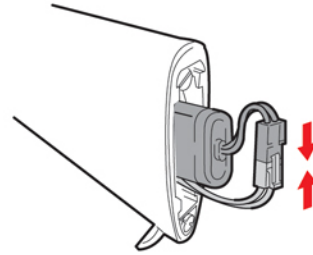


CAUTION Be careful with your fingers.

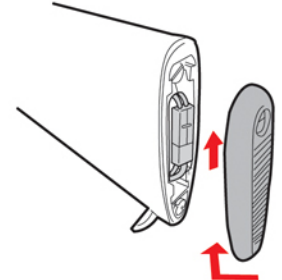
2 Pull out the connector



3 Insert the battery into the stock and connect the connectors



4 Close the cover



3 Magazine Attachment / Detachment Procedure

High precision is required for the operation of this magazine. Avoid invasion of dust and dirt into the magazine to prevent malfunctions.

Action against problem
Failure in pellet feeding may occasionally occur during full auto operation. In this case, disconnect the magazine, give a slight shock or poke BB pellets using a stick and then set the magazine again.

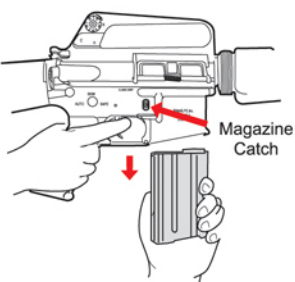


About 30 pellets will remain in the duct after operation. Be careful of any pellets firing out if you hold the gun up-side-down and pull the trigger.

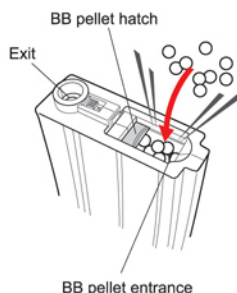
Ensure smooth pellet feeding

- Occasionally give slight shocks to the gun or shake vertically for ensuring smooth pellet feeding.
- Slightly turn the gear after every 50 to 60 pellets to ensure smooth pellet feeding.

1. Press the magazine catch to detach the magazine



2. Open the top hatch and insert BB pellets. (About 190 pellets can be loaded. (Avoid forcing BB pellets into the magazine.)

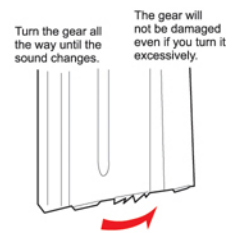


3. Close the hatch



Remove pellets remaining in the duct by reversing the magazine and using the releasing lever as shown. This ensures smooth operation next time.

4. Hold the Magazine with BB pellet entrance facing upward. Turn the gear at the bottom all the way until the click-click sounds change. (If only a small number of BB pellets are inserted, the gear merely makes blank turning.)



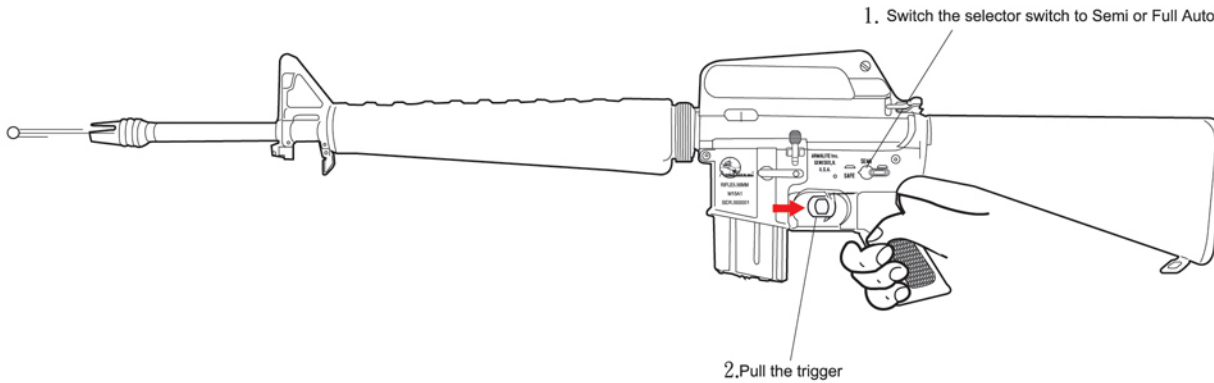
Turn the gear all the way until the sound changes.
The gear will not be damaged even if you turn it excessively.

5. Check the BB pellets whether they are lifted up to the exit, and then connect the



If pellet feeding is frequently in fault, remove all pellets from the magazine and spray silicone oil for 1 to 2 sec. Note that the hop-up operation may become unstable for a while after using silicone oil.

4 How to fire



* Blank firing may occur after setting the magazine, this is the normal operation of the gun.

Cautions on Motor and Battery

- Change the battery if the firing cycle becomes slow.
- Give the air gun a rest for 5 to 10 minutes after firing about 500 pellets in order to ensure high durability of the motor and battery.

When pellets are clogged

- Remove them and apply a few drops of silicone oil into chamber from the magazine entrance as shown or spray silicone oil for 0.5 to 1 sec, to obtain smooth continuous firing. (Never use CRC-556 or other mineral oil)



- There are possible cases that no firing occurs after pulling the trigger in the semi auto mode. In case, do not pull the trigger furiously. Fire 5 to 10 pellets in the full auto mode and then return to the semi auto mode.



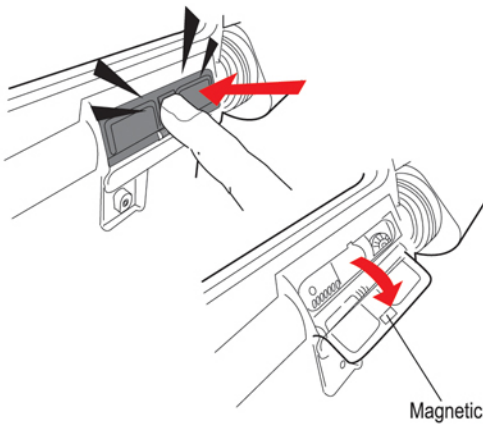
- Smell may be generated from the motor for a while when a new air gun is operated, this is the normal operation of the gun.



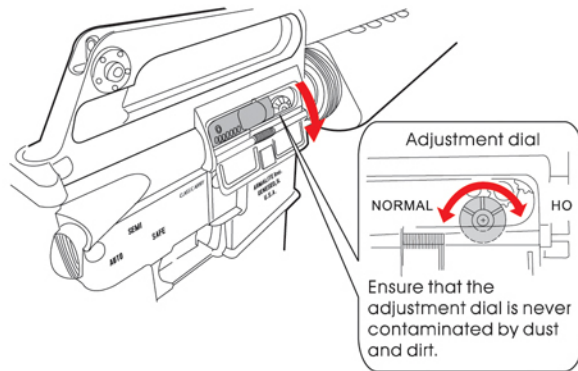
- The hop up operation may be unstable for 200 to 300 pellets after using silicone oil, this is the normal operation of the gun.

5 Adjust the Hop-Up

1 Open the ejection port cover

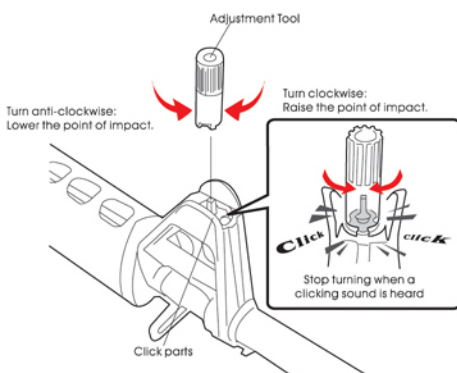


2 Adjust the Hop-up chamber

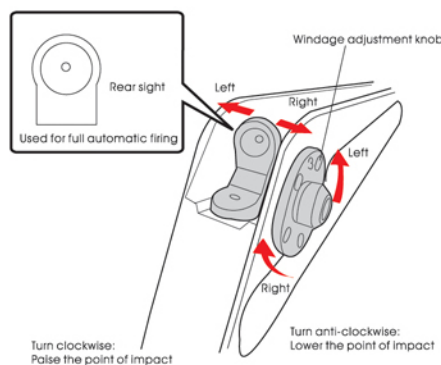


6 Sight Adjustment

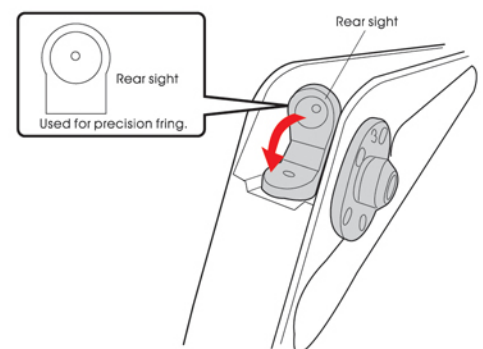
1 Front Sight : Setting the point of impact.



2 Rear Sight : For left or right adjustment.

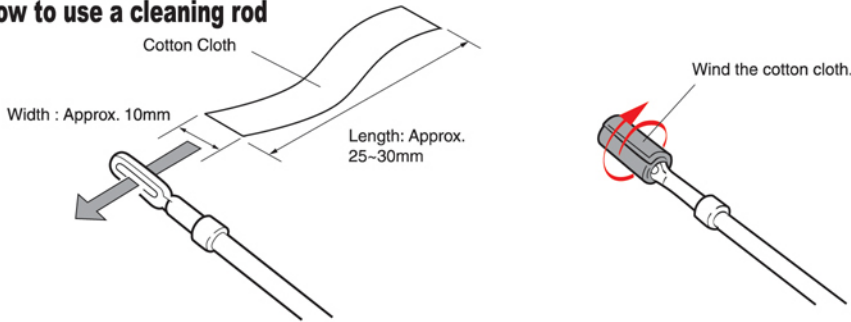


3 Rear Sight : For precision targeting.



4 Maintenance

1 How to use a cleaning rod



Cut a cotton cloth to the size as shown above and insert one end into the hole in the rod. (Adjust the length of cloth for smooth entry into the barrel.)



CAUTION: Always begin the maintenance by returning the hop up adjustment lever to NORMAL



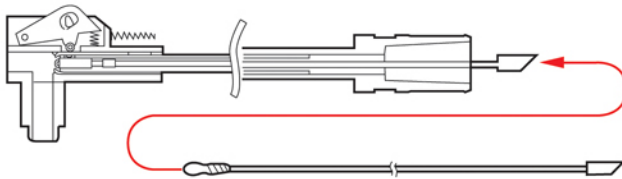
CAUTION: The chamber is a precision component. Never use any used BB pellets.

* The hop-up performance may become unstable for 60 to 70 pellets after maintenance.



Inserting the rod will be difficult if you hold the rod at the end.

- 1 Spray silicone oil for 0.5 to 1 sec in the pellet entrance, then fire 40 to 50 pellets to make the magazine stable.
- 2 Clean the oil from the chamber using the cleaning rod (with cotton) to complete the maintenance.



CAUTION: Always begin the maintenance by returning the hop up adjustment lever to Normal.

CAUTION Never use any used BB pellets



Use new 6mm BB pellet is a must



Please don't use any BB pellet which is not completed.



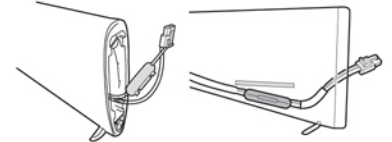
Please don't use any broken BB pellet.



Please don't use any BB pellet which diameter exceed 6 mm.

2 How to replace the fuse

1. Open the cover and pull out the fuse box
2. Change the fuse and place the fuse box back under the rib

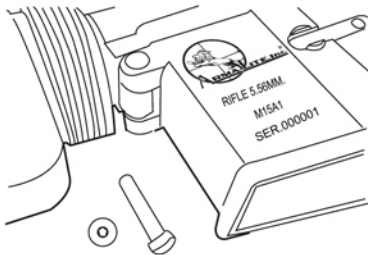


20A Glass Tube Fuse is used



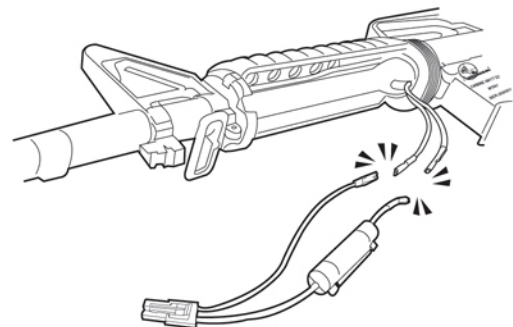
5 Proper Disassembling

- 1 Remove the frame lock pin using a screw driver



- 2 Release the wire connector plug

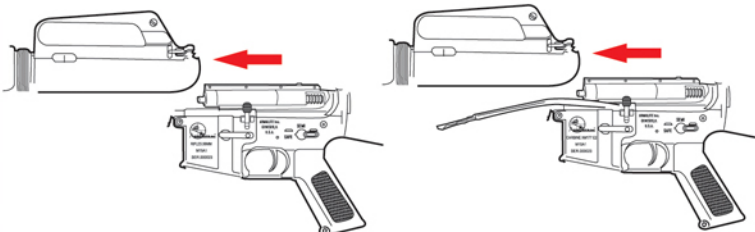
M15 XM177 E2



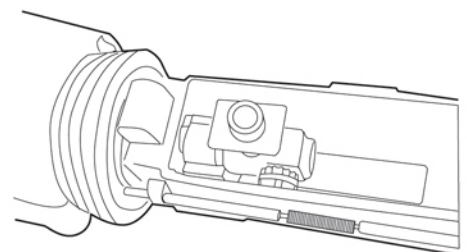
- 3 Separate the upper and lower receiver.

M15A1 VIETNAM

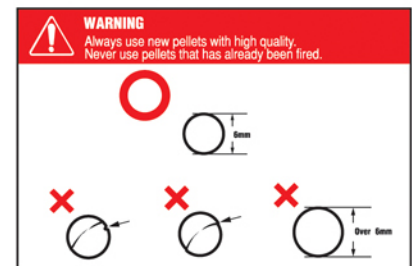
M15 XM177 E2
Be careful of the wire



- 4 Pull out the inner barrel



6 ! WARNING



In no event shall Classic Army or any of our partners be liable for any direct or indirect, special, incidental, or consequential damages in connection with the use of our products.

7 For complete product information, dealer locations and technical support, please visit the website of Classic Army Sole Distributors .

Denmark, Sweden, Norway & Finland, France, Germany, Austria, United Kingdom, Poland, Baltic countries, Belgium, Luxembourg, the Czech Republic and Slovakia

Co. Name: ActionSportGames A/S
 Add.: Bakkegaardsvej 304, DK-3050 Humlebaek, Denmark
 Tel: (45) 89 28 18 88
 Fax: (45) 49 19 31 60
 Email: sales@actionsportgames.com
 Website: <http://www.actionsportgames.com/>

Italy, San Marino Republic, Città del Vaticano, Spain (includes Andorra and Gibraltar) Portugal and Switzerland

Co. Name: VI.SE.LE Italiana S.r.l.
 Add.: Via Walter Tobagi n.13, 20090 - Vimodrone (Milan), Italy
 Tel: (39) 02 274 09455
 Fax: (39) 02 274 09455
 Email: visele@classicarmyitalia.com
 Website: <http://www.classicarmyitalia.com/>

The United States of America

Co. Name: Spartan Imports, Inc.
 Add.: 213 Lawrence Avenue, S. San Francisco, California, USA 94080
 Tel: (1) 650 589 5501
 Fax: (1) 650 589 5552
 Email: info@spartanimports.com
 Website: <http://www.spartanimports.com/>

Taiwan

Co. Name: F-Link Int'l Enterprise Co. Ltd.
 Add.: 3 Lane 62, Jianguo 1st Rd., Lingya District, Kaohsiung City 802, Taiwan, R.O.C.
 Tel: (886) 7-710 0198
 Fax: (886) 7-710 0398
 Email: kssa.kssa@msa.hinet.net
 Website: <http://www.soloman.com.tw/>

Russian Federation and Belorussia

Co. Name: Uragan XX Limited.
 Add.: Moscow Russia, Kashirskoe Shosse 24
 Tel: (7) 495 323 5366
 Fax: (7) 495 323 5366
 Email: strike@classicarmy.ru
 Website: <http://www.classicarmy.ru/>



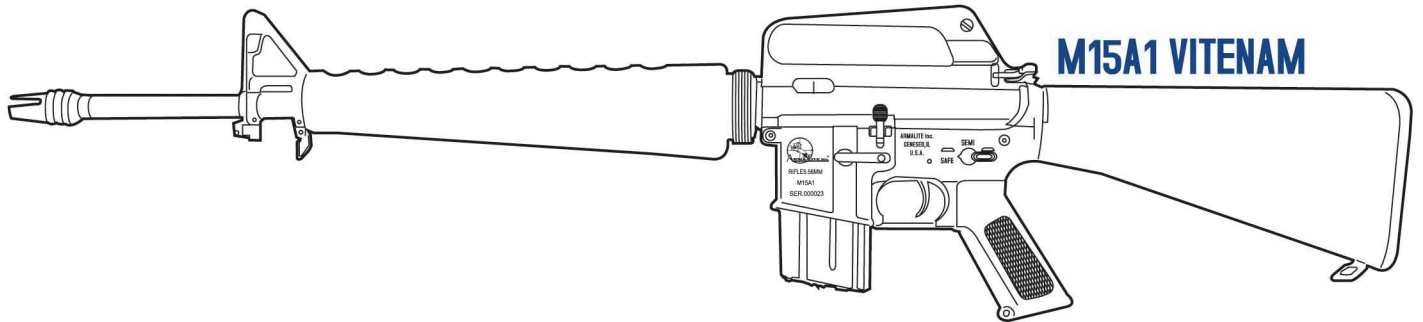
M15 Tactical Retractable Stock W/6 Collapsible Position



Metal Body



M15 XM177 E2



M15A1 VITENAM



Metal Flash Hider



Metal Body

PDF por Sniper
Matadores Airsoft Club
www.matadoresairsoft.com