

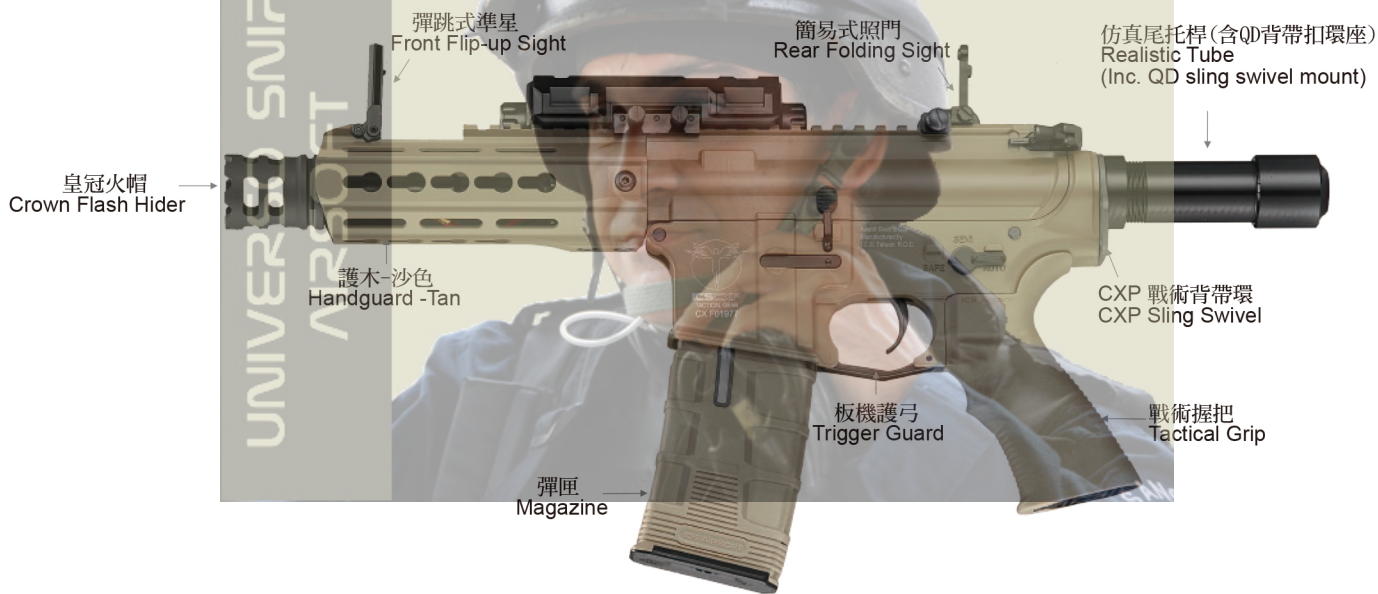
## 1 各部名稱 Component name



### ICS-263 Proline



### IMT-263-1 Proline



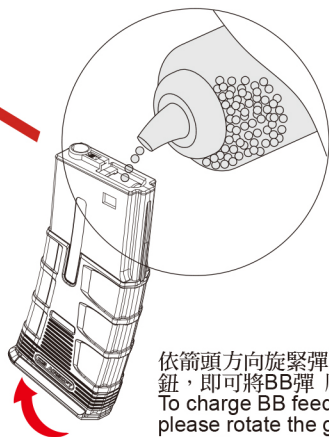
## 2 彈匣使用方式 Magazine attachment

### 2-1 裝BB彈方式 Load BBs

將彈匣上蓋依箭頭方向推開再倒入BB彈。

Open the cover to load BBs.

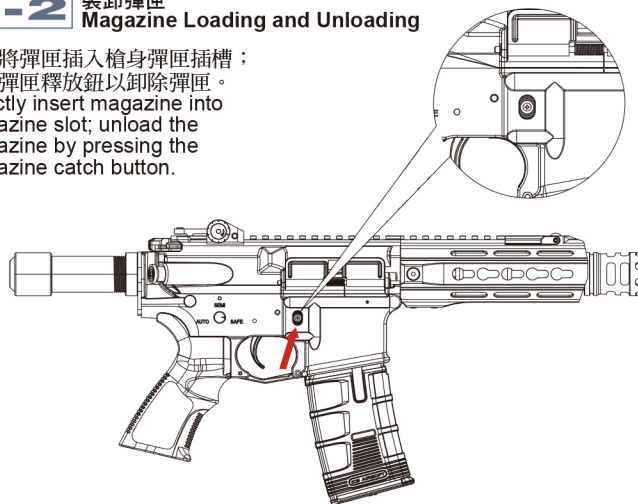
建議使用 ICS 6mm BB彈  
ICS 6mm caliber BBs are recommended for optimum performance.



依箭頭方向旋緊彈匣底下旋鈕，即可將BB彈順利送出。  
To charge BB feed spring, please rotate the gear under the magazine.

### 2-2 裝卸彈匣 Magazine Loading and Unloading

直接將彈匣插入槍身彈匣插槽；  
按下彈匣釋放鈕以卸除彈匣。  
Directly insert magazine into magazine slot;  
unload the magazine by pressing the magazine catch button.



### 3 可動部的說明 Operation

#### 3-1 可作動作 Movable parts

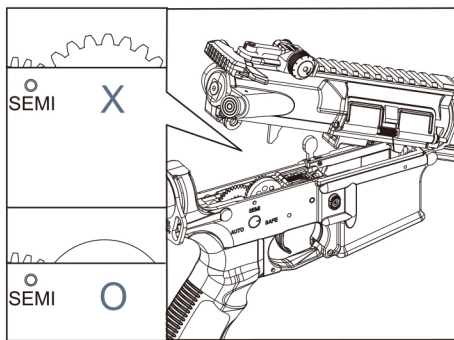
槍機拉柄  
Charging handle  
拉柄拉動可打開防塵蓋  
Pull the charging handle to open the ejection cover



扳機護弓  
Trigger guard  
扳機護弓可開合  
Trigger guard can be opened and closed

1. 槍枝使用完畢請轉至單發狀態下發射2~3下後再按止逆轉釋放鈕，可將活塞彈簧回覆至原處。
  2. 槍身做分解時，必須先釋放活塞彈簧，才可做分解動作。
1. After playing, fire 2-3 in semi, then switch the fire selector to safety to release the spring tension before storage.
  2. Before disassembling the gearbox, please make sure to switch the fire selector to safety to release the spring tension.

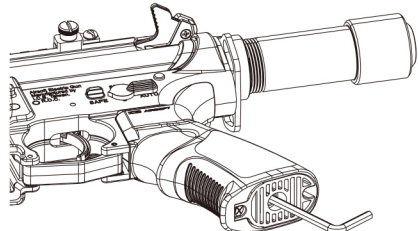
#### 3-2 槍身結合 3 號齒正確位置圖 The Correct Position of Sector Gear



3號齒在槍身結合時，必須轉到正確位置，才可將上槍身蓋下。  
Make sure sector gear is turned to the correct position before reassembling the receiver/gearbox.

#### 3-3 馬達間隙調整 Motor Gap Adjustment

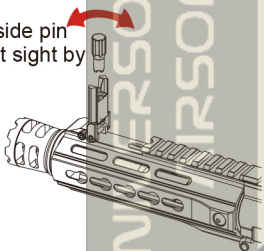
使用4mm六角扳手來進行馬達傘齒間隙調整(出廠前已調整好)。  
Use the 4mm Allen key to make the fine-tune adjustment when needed.  
(Adjust when needed. Already made in factory)



### 4 調整覘孔準星 Sights Adjustment

#### 4-1 準星高度調整 Front Sight Adjustment

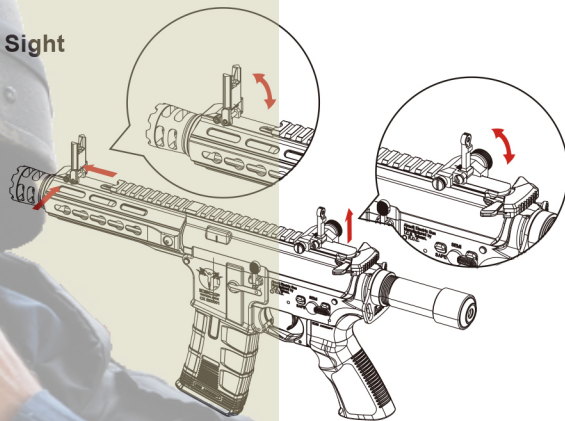
將準星調整桿壓入定位轉動即調整高低  
Rotate the front side pin to adjust the front sight by sight tool.



#### 4-3 彈跳式準星/覘孔 Back-up Front Sight / Rear Sight

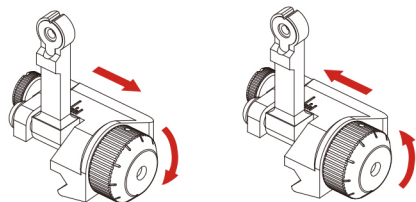
按壓準星壓鈕即可彈起準星座  
向前按壓準星座即可收合準星座  
Press down the button to flip-up front sight.  
Press down the front sight to store.

向上推覘孔桿即可豎直覘孔  
向後推覘孔桿即可收合覘孔  
Pull up the stick to flip up rear sight.  
Push backward rear sight to store.



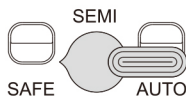
#### 4-2 覘孔風偏調整 Rear Sight Adjustment

依旋鈕方向旋轉，則可將覘孔左、右調整  
Rotate clockwise to aim right  
Rotate counter-clockwise to aim left

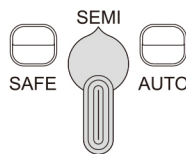


#### 4-4 選擇射擊模式 Shooting Mode Setting

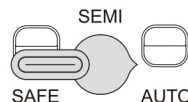
保險 Safety



單發 Semi



連發 Full Auto

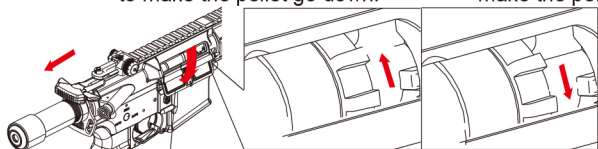


Switch the selector lever to safety position (aim forward) can release the spring and cease fire synchronously.

1. 槍枝使用完畢轉至單發狀態下發射2~3下後再關保險，可將活塞彈簧回覆至原處。
  2. 槍身做分解時，必須先釋放活塞彈簧，才可做分解動作。
1. After playing, fire 2-3 by using semi automatic, then switch the selector lever to safety position to release the spring tension before storage.
  2. Before disassembling the gear box, always release the spring by turning selector lever to safety position.

### 5 H-UP 彈道調整 H-UP adjustment

1. 調整撥盤向上使子彈下降
  2. 調整撥盤向下使子彈上升
1. Rotate the dial counter-clockwise to make the pellet go down.
  2. Rotate the dial clockwise to make the pellet go up.

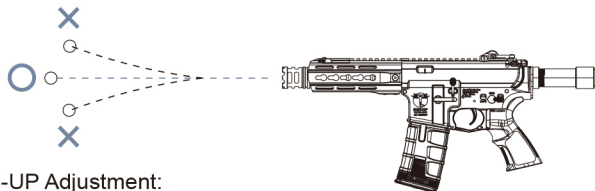


將槍機拉柄往後拉，防塵蓋即可打開。  
Pull the charging handle backward to open the ejection cover for H-UP adjustment.

防塵蓋  
Ejection Cover

H-UP調整:

子彈過於上飄，請調整撥盤向上旋轉。子彈過於下墜，請調整撥盤向下旋轉。BB彈呈現一直線的彈道才是正確射法。



H-UP Adjustment:

When the BB pellet rises up, rotate the dial counter-clockwise to lower trajectory down. When the BB pellet falls down, rotate the dial clockwise to raise the trajectory up. Make sure the trajectory of BB pellet to be straight.

# 6

## 電池及護木的拆裝方法 Batteries and handguard installation



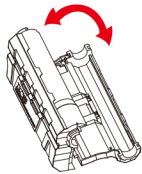
注意  
CAUTION

※重新組裝時，必須依反向動作組合

Reassembling is the reverse of disassembling procedures.

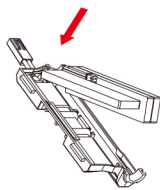
### 6-1 Battery Installation

1



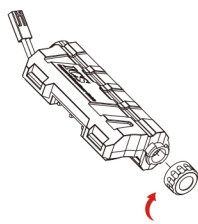
電池插頭穿過電池盒缺口  
Insert wire into battery end tunnel

2

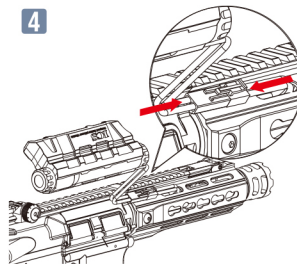


卡榫對準缺口插入再合起來  
Combine both side covers

3

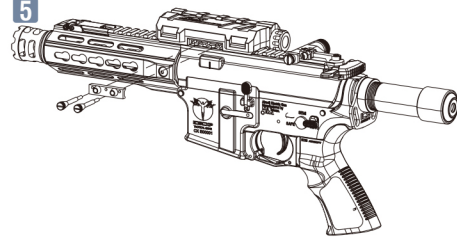


4



將電池盒與槍身線路互插好  
Connect the connectors

5

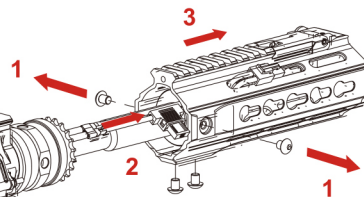


將電池盒放置於所需位置後，鎖緊螺絲。  
Put the battery box in place and then fasten the screws

### 6-2 Handguard Installation

1. 拆開護木螺絲
2. 護木先往前拉開，並拆開電源線接頭

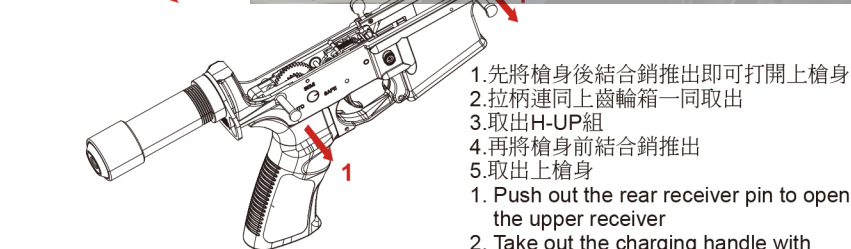
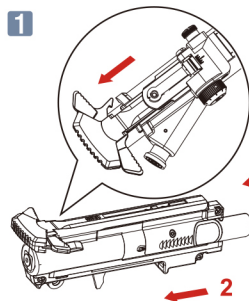
3. 護木往前取出
1. Remove the handguard screws
2. Push forwarder the handguard to disconnect the power cord
3. Remove the handguard



# 7

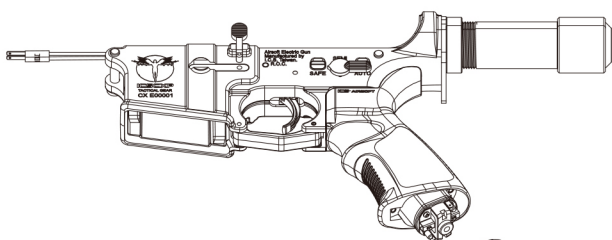
## 齒輪箱拆解 Disassemble Gearbox

1



1. 先將槍身後結合銷推出即可打開上槍身
2. 拉柄連同上齒輪箱一同取出
3. 取出H-UP組
4. 再將槍身前結合銷推出
5. 取出上槍身
1. Push out the rear receiver pin to open the upper receiver
2. Take out the charging handle with upper gearbox together
3. Take out the H-UP set
4. Push out the front receiver pin
5. Separate the upper receiver

2

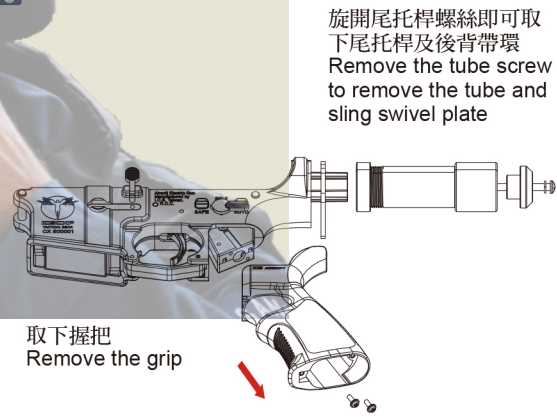


將馬達拆下  
Take the motor out.



旋開馬達底蓋螺絲  
Release the screws on the motor plate

3



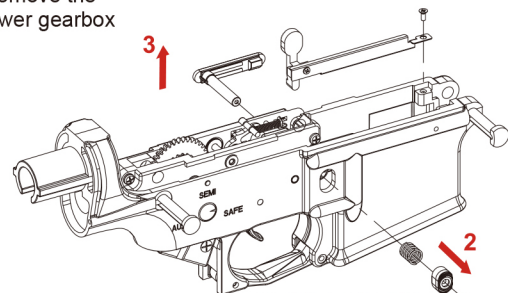
取下握把  
Remove the grip

旋開尾托桿螺絲即可取下尾托桿及後背帶環  
Remove the tube screw to remove the tube and sling swivel plate

旋開握把底部螺絲  
Release the screws inside the grip

4

將下齒輪箱取出  
Remove the lower gearbox



旋開線槽螺絲  
Remove the crew on wire guard assembly

旋開彈匣卡榫螺絲  
Remove the crew on magazine catch button

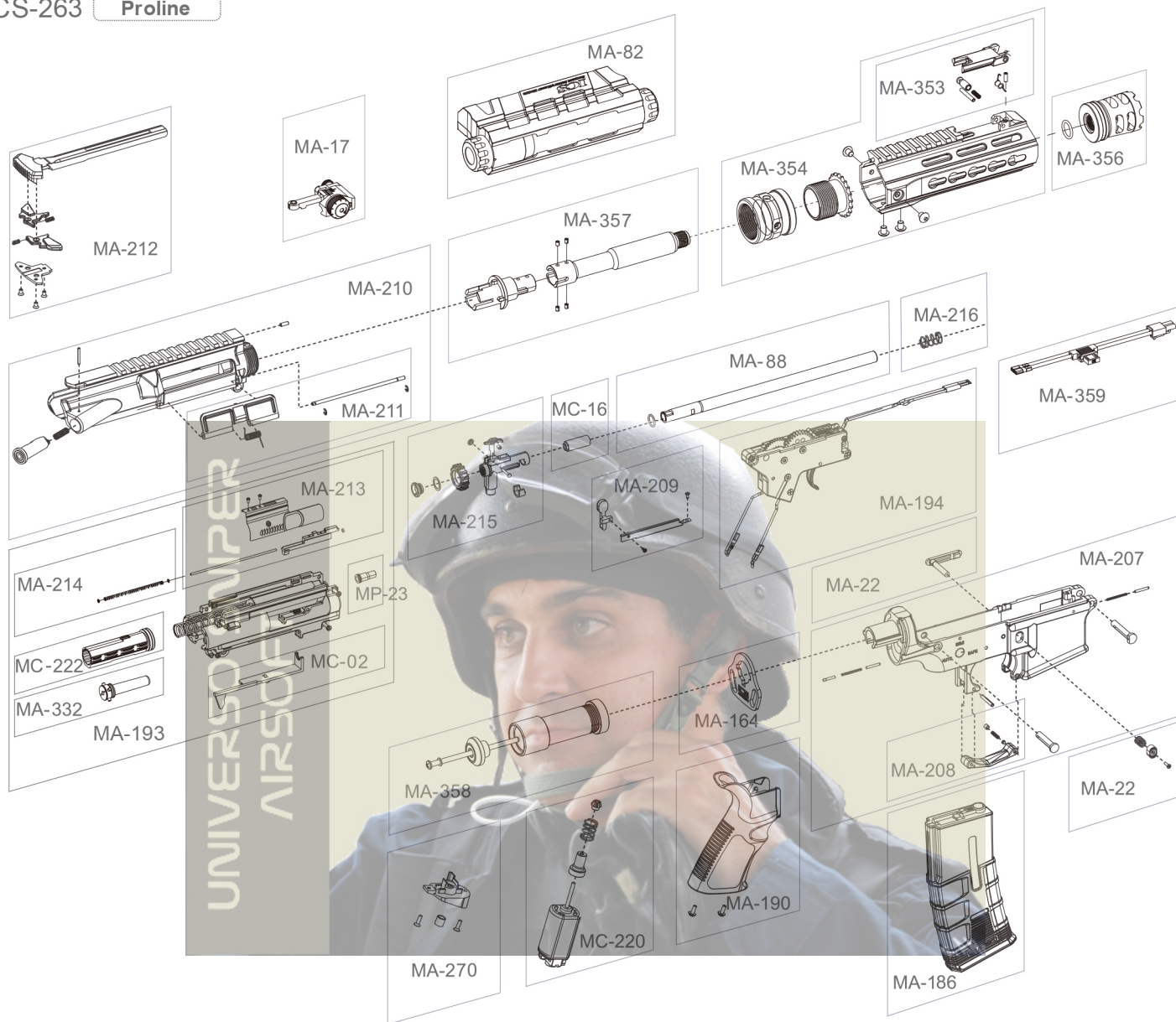


### 8

### 各部分名稱 Description

ICS-263 Proline

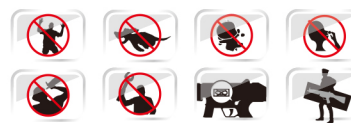
\*每一款槍型基本配備不同依實際出貨為主。圖片僅供參考。  
The components/accessories for each model may have kind of differences depending on the actual goods. Images are only for reference.



Patents acquired: US 7,077,117 B1 / US D706,880 S / R.O.C. M244431 / R.O.C. M320468 / R.O.C. D159178/ R.O.C. M480664 / EM002246579-0001

### WARNING 警告 電槍使用之注意事項 Maintenance

- 請勿使用回收及劣質的 BB 彈，以減少槍管損耗與避免卡彈的情形發生。
  - 如發現有卡彈的情形，應立即停止射擊，如卡彈後再勉強射擊，則會增加齒輪損耗。請使用內附通槍條，將卡彈清除後才可繼續使用。若完成通槍基本故障排除後仍無法使用時，請回原採購店家或專業經銷商尋求維修服務。
  - 使用前請先確定您的電池已充滿電，當使用中發覺電池即將用盡或射擊速度降低時，應立即更換電池。
  - 請定期使用通槍條清潔槍管，以保持槍支射擊時的準確性及減少卡彈的情形發生。
  - 請勿經常空槍射擊，以減少BOX及齒輪不必要的損耗。
- Do not use recycle or low quality BB pellets to reduce the barrel damage and prevent from jams.
  - When a BB pellet is jammed, cease fire immediately. Firing under jam may cause damage on gears. Please use the cleaning rod that came with your airsoft gun to push it into the barrel by moving down gently until the jammed BB pellet comes out. If the jam still cannot be solved, please contact your original purchase retailer or ask for professional agent for repair service.
  - Note: No need to remove the barrel when eliminating jam.
  - Please make sure the battery is fully charged before using. When the battery is run out or firing speed is decreasing, new battery has to be replaced immediately.
  - Please use cleaning rod periodically to clean the barrel to ensure the firing precision and reduce jam.
  - Do not dry fire the airsoft gun at any time to reduce damage to the gearbox.
- 使用前請務必詳閱此說明書限18歲以上使用  
Always read through this manual before operation.  
User restricted to 18 years of age or older.



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